Si.

Engine	644K Z-BAR / HIGH-LIFT / PO			
Manufacturer and Model	John Deere PowerTech™ PVX 60	90 John Deere PowerTech	™ Plus 6068H John	Deere PowerTech™ 6068H
Non-Road Emissions Standard	EPA Interim Tier 4/EU Stage III	B EPA Tier 3/EU Stage I	IIA EU St	age ll
	6	6	6	
/alves Per Cylinder	4	4	4	
Displacement	9.0 L (548 cu. in.)	6.8 L (415 cu. in.)	6.8 L	(415 cu. in.)
Net Peak Power at 1,700 rpm	173 kW (232 hp)	173 kW (232 hp)	173	(W (232 hp)
Net Peak Torque at 1,400 rpm	1062 Nm (783 lbft.)	1016 Nm (749 lbft.	1016	Nm (749 lbft.)
Vet Torque Rise	65%	65%	65%	
Fuel System (electronically controlled)	High-pressure common rail	High-pressure comm	on rail High	pressure common rail
ubrication	Full-flow spin-on filter and integral cooler	Full-flow spin-on filte integral cooler		low spin-on filter and ral cooler
Aspiration	Turbocharged, charge air coole	ed Turbocharged, charg	e air cooled Turbo	ocharged, charge air cooled
Air Cleaner	Under-hood, dual-element dry			r-hood, dual-element dry
	type, restriction indicator in ca monitor for service	b type, restriction india monitor for service	21.7	restriction indicator in cab tor for service
an Drive	Hydraulically driven, proportion controlled, fan aft of coolers	ally Hydraulically driven, p controlled, fan aft of		aulically driven, proportionally olled, fan aft of coolers
Electrical System	24 volt with 80-amp alternator	r 24 volt with 80-amp	alternator 24 vo	It with 80-amp alternator
Batteries (2 – 12 volt)	950 CCA (each)	950 CCA (each)		CCA (each)
Fransmission				
Гуре	Countershaft-type PowerShift	TM		
Forque Converter	Single stage, single phase			
Shift Control	Electronically modulated, adaptive, load and speed dependent			
Dperator Interface	Steering-column or joystick-me	ounted F-N-R and gear-sel	ect lever; quick-shift	button on hydraulic lever
Shift Modes	Manual/auto (1st–D or 2nd–D and 3 adjustable clutch-cutoff		selectable modes:	tick-down or kick-up/down;
	Standard 4-Speed	Ор	tional 5-Speed with	Lockup Torque Converter
Fravel Speeds (with 23.5-25 tires)	Forward Maximum Rev	erse Maximum For	ward Maximum	Reverse Maximum
Gear 1	7.6 km/h (4.7 mph) 7.9	km/h (4.9 mph) 7.8	km/h (4.8 mph)	8.2 km/h (5.1 mph)
Gear 2	12.6 km/h (7.8 mph) 12.1	9 km/h (8.0 mph) 13	4 km/h (8.3 mph)	13.6 km/h (8.5 mph)
Gear 3	24.7 km/h (15.3 mph) 24.1	9 km/h (15.5 mph) 22.	6 km/h (14.0 mph)	28.8 km/h (17.9 mph)
Gear 4	36.6 km/h (22.7 mph) N/A		4 km/h (17.0 mph)	N/A
Gear 5	N/A N/A	40.	0 km/h (24.9 mph)	N/A
Axles/Brakes				
Final Drives	Heavy-duty inboard-mounted	planetary		
Differentials	Hydraulic locking front with co	onventional rear – standard	l; dual locking front	and rear – optional
Rear Axle Oscillation, Stop to Stop (with 23.5-25 tires) Brakes (conform to ISO 3450)	26 deg.			
Service Brakes	Hydraulically actuated, inboard	d sun-shaft mounted, oil co	ooled, self adjusting	, single disc
Parking Brake	Automatic spring applied, hydr			-
Fires/Wheels				
Choice of (with 3-piece rims)*	Tread Width	Width Over Tires	Chan	ge In Vertical Height
23.5 R 25, 1 Star L-3	2170 mm (85.4 in.)	2875 mm (113.2 in.)	stand	
23.5 R 25, 1 Star L-3 (CaCl, in rear tires)	2170 mm (85.4 in.)	2875 mm (113.2 in.)	stand	
23.5-25, 20 PR L-3 [®]	2170 mm (85.4 in.)	2899 mm (114.1 in.)	+ 7 m	ım (+ 0.3 in.)
750/65 R 25, 1 Star L-3T ^{R§}	2204 mm (86.8 in.)	3013 mm (118.6 in.)	+9 m	ım (+ 0.4 in.)

644K

[†]Equipped with 1-piece rims. [§]Requires 9-deg. rear axle stops.



Serviceability	644K Z-BAR / HIGH-LIFT / POWERL	LEL™	
Refill Capacities			
Fuel Tank (with ground-level fueling)	397 L (105 gal.)		
Cooling System	43.5 L (46 qt.)		
Engine Oil with Vertical Spin-On Filter	28 L (29.5 qt.)		
Transmission Fluid with Vertical Filter	27 L (28.5 qt.)		
Axle Oil (front and rear)	22 L (23 qt.)		
Hydraulic Reservoir and Filters	110 L (29 gal.)		
Park Brake Oil (wet disc)	0.6 L (20 oz.)		
Hydraulic System/Steering			
Pump (loader and steering)	Variable-displacement, axial-piston	pump; closed-center, pressure-compe	nsating system
Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,350 rpm	310 L/m (82 gpm)		
System Relief Pressure (loader and steering)	25 166 kPa (3,650 psi)		
Loader Controls	2-function valve, joystick control or 4th-function valve with auxiliary leve	fingertip controls, hydraulic-function err	enable/disable, optional 3rd- and
Steering (conforms to ISO 5010)			
Туре	Power, fully hydraulic		
Articulation Angle	80-deg. arc (40-deg. each direction)		
Hydraulic Cycle Times	Z-Bar	High-Lift	Powerllel
Raise	6.4 sec.	6.4 sec.	6.4 sec.
Dump	1.6 sec.	1.6 sec.	2.1 sec.
Lower (float down)	3.0 sec.	3.0 sec.	2.8 sec.
Total	11.0 sec.	11.0 sec.	11.3 sec.
Turning Radius (measured to centerline of outside tire)	5.57 m (18 ft. 3 in.)		
Dimensions with Standard Configuration	Z-BAR	HIGH-LIFT	POWERLLEL
	3.2-m³ (4.25 cu. yd.) pin-on bucket	3.2-m³ (4.25 cu. yd.) pin-on bucket	3.1-m ³ (4.0 cu. yd.) hook-on bucke with coupler
A Height to Top of Cab and Canopy	3.43 m (11 ft. 3 in.)	3.43 m (11 ft. 3 in.)	3.43 m (11 ft. 3 in.)
B Ground Clearance	461 mm (18.1 in.)	461 mm (18.1 in.)	461 mm (18.1 in.)
C Length from Centerline to Front Axle	1.60 m (5 ft. 3 in.)	1.60 m (5 ft. 3 in.)	1.60 m (5 ft. 3 in.)
D Wheelbase	3.26 m (10 ft. 8 in.)	3.26 m (10 ft. 8 in.)	3.26 m (10 ft. 8 in.)
E Dump Clearance	▲ (see page 21)	▲ (see page 21)	▲ (see page 22)
F Height to Hinge Pin, Fully Raised	4.12 m (13 ft. 6 in.)	4.54 m (14 ft. 11 in.)	4.12 m (13 ft. 6 in.)
G Dump Reach	▲▲ (see page 21)	▲▲ (see page 21)	▲▲ (see page 22)
H Maximum Digging Depth	106 mm (4.2 in.)	200 mm (7.9 in.)	91 mm (3.6 in.)
I Overall Length	▲▲▲ (see page 21)	▲▲▲ (see page 21)	▲▲▲ (see page 22)
J Maximum Rollback at Ground Level	42 deg.	41 deg.	41 deg.
K Maximum Rollback, Boom Fully Raised	55 deg.	47 deg.	55 deg.



644K Z-BAR AND HIGH-LIFT LOADERS

644K POWERLLEL LOADER

Dimensions with Hi-Vis Quick-Coupler and Hook-On Bucket	644K Z-BAR	HIGH-LIFT	POWERLLEL™
A Dump Clearance	▲ (see page 21)	▲ (see page 22)	▲ (see page 22)
B Dump Reach	▲▲ (see page 21)	▲▲ (see page 22)	▲▲ (see page 22)
C Maximum Digging Depth	139 mm (5.0 in.)	226 mm (9.0 in.)	91 mm (3.6 in.)
D Height to Hinge Pin, Fully Raised	4.12 m (13 ft. 6 in.)	4.54 m (14 ft. 11 in.)	4.12 m (13 ft. 6 in.)
E Overall Length	▲▲▲ (see page 21)	▲▲▲ (see page 22)	▲▲▲ (see page 22)
F Maximum Rollback, Boom Fully Raised	55 deg.	47 deg.	55 deg.
G Maximum Bucket Angle, Fully Raised	45 deg.	45 deg.	50 deg.
H Maximum Rollback at Ground Level	42 deg.	42 deg.	41 deg.



644K Z-BAR AND HIGH-LIFT LOADERS WITH QUICK-COUPLER AND HOOK-ON BUCKET 644K POWERLLEL LOADER WITH QUICK-COUPLER AND HOOK-ON BUCKET

Dimensions with Hi-Vis Quick-Coupler and Hook-On Construction Fork	Z-BAR	HIGH-LIFT	POWERLLEL	
			Construction	Rockland Logging
A Reach, Fully Raised	788 mm (31.0 in.)	905 mm (35.6 in.)	819 mm (32.2 in.)	932 mm (37.0 in.)
B Fork Height, Fully Raised	3.89 m (12 ft. 9.0 in.)	4.22 m (13 ft. 10.1 in.)	3.79 m (12 ft. 5.0 in.)	3.83 m (12 ft. 7.0 in.)
C Maximum Reach, Fork Level	1.68 m (5 ft. 6.0 in.)	2.07 m (6 ft. 9.5 in.)	1.76 m (5 ft. 9.0 in.)	1.87 m (6 ft. 2.0 in.)
D Maximum Reach, Fork Height	1.71 m (5 ft. 7.0 in.)	1.86 m (6 ft. 1.2 in.)	1.71 m (5 ft. 7.0 in.)	1.76 m (5 ft. 9.0 in.)
E Reach, Ground Level	1.17 m (3 ft. 10.0 in.)	1.64 m (5 ft. 4.6 in.)	1.22 m (4 ft. 0 in.)	1.31 m (4 ft. 4.0 in.)
F Depth Below Ground	89 mm (4.0 in.)	181 mm (7.1 in.)	38 mm (1.5 in.)	0 mm (0 in.)
G Tine Length	▲ (see page 22)	▲ (see page 22)	▲ (see page 22)	▲ (see page 22)
H Overall Length	▲▲ (see page 22)	▲▲ (see page 22)	▲▲ (see page 22)	▲▲ (see page 22)



644K Z-BAR AND HIGH-LIFT LOADERS WITH QUICK-COUPLER AND HOOK-ON CONSTRUCTION FORK 644K POWERLLEL LOADER WITH QUICK-COUPLER AND HOOK-ON CONSTRUCTION FORK

Dimensions with Pin-on Bucket	644K Z-BAR	HIGH-LIFT
Bucket Type/Size	General-Purpose with Bolt-on Edge	General-Purpose with Bolt-on Edge
Capacity, Heaped	3.2 m³ (4.25 cu. yd.)	3.2 m³ (4.25 cu. yd.)
Capacity, Struck	2.8 m³ (3.7 cu. yd.)	2.8 m³ (3.7 cu. yd.)
Bucket Weight	1735 kg (3,826 lb.)	1736 kg (3,827 lb.)
Bucket Width	3.04 m (10 ft. 0 in.)	3.04 m (10 ft. 0 in.)
Breakout Force	15 378 kg (33,903 lb.)	13 782 kg (30,384 lb.)
Tipping Load, Straight	14 906 kg (32,862 lb.)	12 237 kg (26,978 lb.)
Tipping Load, 40-deg. Full Turn	12 879 kg (28,393 lb.)	10 508 kg (23,165 lb.)
Reach, 45-deg. Dump, 2.13-m (7 ft.) Clearance	1.61 m (5 ft. 3.4 in.)	2.06 m (6 ft. 9.1 in.)
▲▲ Reach, 45-deg. Dump, Full Height	1.06 m (3 ft. 5.7 in.)	1.19 m (3 ft. 10.9 in.)
Dump Clearance, 45 deg., Full Height	2.91 m (9 ft. 6.5 in.)	3.33 m (10 ft. 11.1 in.)
▲▲▲ Overall Length, Bucket on Ground	8.10 m (26 ft. 6.8 in.)	8.57 m (28 ft. 1.4 in.)
Loader Clearance Circle, Bucket Carry Position	13.19 m (43 ft. 3.1 in.)	13.62 m (44 ft. 8.2 in.)
Operating Weight	18 333 kg (40,406 lb.)	18 700 kg (41,215 lb.)

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech^m PVX 6090 (EPA Interim Tier 4/EU Stage IIIB) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments, and assumes no tire deflection per the standard ISO 14397-1 section 5.

Dimensions with Hi-Vis Quick-Coupler and	Z-BAR	HIGH-LIFT	POWERLLEL™		
Hook-on Bucket					
Bucket Type/Size	General-Purpose with Bolt-on Edge	General-Purpose with Bolt-on Edge	General-Purpose with Bolt-on Edge		
Capacity, Heaped	3.1 m³ (4.0 cu. yd.)	3.1 m³ (4.0 cu. yd.)	3.0 m³ (4.0 cu. yd.)		
Capacity, Struck	2.7 m³ (3.6 cu. yd.)	2.7 m³ (3.6 cu. yd.)	2.6 m ³ (3.5 cu. yd.)		
Bucket Weight with Coupler	2124 kg (4,682 lb.)	2124 kg (4,682 lb.)	2085 kg (4,597 lb.)		
Bucket Width	3.00 m (9 ft. 10 in.)	3.00 m (9 ft. 10 in.)	3.04 m (10 ft. 0 in.)		
Breakout Force	13 664 kg (30,124 lb.)	12 242 kg (26,989 lb.)	12 029 kg (26,519 lb.)		
Tipping Load, Straight	13 586 kg (29,952 lb.)	11 125 kg (24,527 lb.)	12 877 kg (28,388 lb.)		
Tipping Load, 40-deg. Full Turn	11 682 kg (25,754 lb.)	9496 kg (20,934 lb.)	11 051 kg (24,364 lb.)		
Reach, 45-deg. Dump, 2.13-m (7 ft.) Clearance	1.64 m (5 ft. 5 in.)	2.10 m (6 ft. 11 in.)	1.74 m (5 ft. 9 in.)		
▲▲ Reach, 45-deg. Dump, Full Height	1.16 m (3 ft. 10 in.)	1.28 m (4 ft. 2 in.)	1.20 m (3 ft. 11 in.)		
▲ Dump Clearance, 45 deg., Full Height	2.79 m (9 ft. 2 in.)	3.11 m (10 ft. 2 in.)	2.79 m (9 ft. 2 in.)		
AAA Overall Length, Bucket on Ground	8.27 m (27 ft. 2 in.)	8.74 m (28 ft. 8 in.)	8.50 m (27 ft. 11 in.)		
Loader Clearance Circle, Bucket Carry Position	13.28 m (43 ft. 7 in.)	13.72 m (45 ft. 0 in.)	13.36 m (43 ft. 10 in.)		
Operating Weight	18 724 kg (41,268 lb.)	19 091 kg (42,077 lb.)	19 966 kg (44,005 lb.)		
Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PVX 6090 (EPA Interim Tier 4/EU Stage IIIB) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This informa- tion is affected by chapses in tires, bellest, and different attackments, and assumes no tire deflection per the standard ISO 1/2007. I section F					

ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments, and assumes no tire deflection per the standard ISO 14397-1 section 5. pecifications with Hi-Vis Quick-Coupler and Z-BAR HIGH-LIFT POWERLLEL

Specifications with Hi-Vis Quick-Coupler and Z-BAR HIGH-LIFT Hook-on Construction Fork

					Construction		Rockland Logging*
▲ Tine Length	1.52 m (60 in.)	1.83 m (72 in.)	1.52 m (60 in.)	1.83 m (72 in.)	1.52 m (60 in.)	1.83 m (72 in.)	1.52 m (60 in.)
▲▲ Overall Length	8.81 m	9.11 m	9.28 m	9.58 m	9.04 m	9.34 m	9.13 m
	(28 ft. 11 in.)	(29 ft. 11 in.)	(30 ft. 5.4 in.)	(31 ft. 5 in.)	(29 ft. 8 in.)	(30 ft. 8 in.)	(29 ft. 11 in.)
Tipping Load, Straight (fork level, load centered	9913 kg	9402 kg	8764 kg	8343 kg	9857 kg	9354 kg	8745 kg
and positioned at 50% tine length)	(21,855 lb.)	(20,727 lb.)	(19,322 lb.)	(18,393 lb.)	(21,730 lb.)	(20,623 lb.)	(19,280 lb.)
Tipping Load, 40-deg. Full Turn (fork level, load centered and positioned at 50% tine length)	8562 kg	8111 kg	7527 kg	7155 kg	8502 kg	8060 kg	7428 kg
	(18,877 lb.)	(17,881 lb.)	(16,593 lb.)	(15,774 lb.)	(18,746 lb.)	(17,769 lb.)	(16,376 lb.)
Operating Weight	18 253 kg	18 313 kg	18 620 kg	18 680 kg	19 494 kg	19 554 kg	20 472 kg
	(40,230 lb.)	(40,362 lb.)	(41,038 lb.)	(41,170 lb.)	(42,966 lb.)	(43,098 lb.)	(45,120 lb.)

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PVX 6090 (EPA Interim Tier 4/EU Stage IIIB) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments, and assumes no tire deflection per the standard ISO 14397-1 section 5. *With logging tires and rims, and optional forestry counterweight package.



sometimes utilized when operating on firm ground and level surfaces.

644K Z-BAR LOADER WITH PIN-ON BUCKET

22 _____ 23 644K HIGH-LIFT / POWERLLEL"



644K HIGH-LIFT LOADER WITH PIN-ON BUCKET



LOOSE MATERIALS kg/m³ lb./cu. yd. Chips, pulpwood 288 486 Cinders (coal, ashes, clinkers) 673 1,134 Clay and gravel, dry 1602 2,700 Clay, compact, solid 1746 2,943 1009 1,701 Clay, dry in lump loose Clay, excavated in water 1282 2,160 Coal, anthracite, broken, loose 865 1,458 Coal, bituminous, moderately wet 801 1,350 Earth, common loam, dry 1218 2,052 3,105 Earth, mud, packed 1843 Granite, broken 1538 2,592 Gypsum 2275 3,834 Limestone, coarse, sized 1570 2,646 Limestone, mixed sizes 1682 2,835 Limestone, pulverized or crushed 1362 2,295 2083 3,510 Sand, damp 1762 Sand, dry 2.970 Sand, voids, full of water 2083 3,510 Sandstone, guarried 1314 2,214 2,295 Shale, broken crushed 1362 Slag, furnace granulated 1955 3,294 Stone or gravel, 37.5 to 87.5-mm 1442 (1.5 to 3.5") size 2,430 Stone or gravel, 18.75-mm (3/4") size 1602 2,700

*This guide, representing bucket sizes not necessarily manufactured by Deere, will help you in selecting proper bucket size for material density, loader configuration, and operating conditions. Optimum bucket size is determined after adding or subtracting all tipping load changes due to optional equipment. The "conservative load" line on this guide is recommended when operating in conditions such as soft ground and unlevel surfaces. The "maximum load" condition on this guide is sometimes utilized when operating on firm ground and level surfaces.

LOOSE MATERIALS	kg/m³ lb	./cu.yd.
Chips, pulpwood	288	486
Cinders (coal, ashes, clinkers)	673	1,134
Clay and gravel, dry	1602	2,700
Clay, compact, solid	1746	2,943
Clay, dry in lump loose	1009	1,701
Clay, excavated in water	1282	2,160
Coal, anthracite, broken, loose	865	1,458
Coal, bituminous, moderately wet	801	1,350
Earth, common loam, dry	1218	2,052
Earth, mud, packed	1843	3,105
Granite, broken	1538	2,592
Gypsum	2275	3,834
Limestone, coarse, sized	1570	2,646
Limestone, mixed sizes	1682	2,835
Limestone, pulverized or crushed	1362	2,295
Sand, damp	2083	3,510
Sand, dry	1762	2,970
Sand, voids, full of water	2083	3,510
Sandstone, quarried	1314	2,214
Shale, broken crushed	1362	2,295
Slag, furnace granulated	1955	3,294
Stone or gravel, 37.5 to 87.5-mm		
(1.5 to 3.5") size	1442	2,430
Stone or gravel, 18.75-mm (3/4") size	ze 1602	2,700

* This guide, representing bucket sizes not necessarily manufactured by Deere, will help you in selecting proper bucket size for material density, loader configuration, and operating conditions. Optimum bucket size is determined after adding or subtracting all tipping load changes due to optional equipment. The "conservative load" line on this guide is recommended when operating in conditions such as soft ground and unlevel surfaces. The "maximum load" condition on this guide is sometimes utilized when operating on firm ground and level surfaces.

644K POWERLLEL LOADER WITH QUICK-COUPLER AND HOOK-ON BUCKET

Engine	724K Z-BAR / HIGH-LIFT					
Manufacturer and Model	John Deere PowerTech™ PVX 6090		John Deere PowerTech™ Plus 6090H		John Deere PowerTech™ 6090H	
Non-Road Emissions Standard	EPA Interim Tier 4/EU Stage IIIB		EPA Tier 3/EU Stage IIIA		EU Stad	ge II
Cylinders	6		6		6	
Valves Per Cylinder	4	4	4		4	
Displacement	9.0 L (548 cu. in.)	0	9.0 L (548 cu. ir	ı.)	9.0 L (5	48 cu. in.)
Net Peak Power at 1,800 rpm	197 kW (264 hp)		197 kW (264 hp))	197 kW	/ (264 hp)
Net Peak Torque at 1,300 rpm	1161 Nm (856 lbft.)		1159 Nm (852 l	bft.)	1158 N	m (852 lbft.)
Net Torque Rise	61%	(50%		60%	
Fuel System (electronically controlled)	High-pressure common rai	il I	High-pressure o	ommon rail	High-p	ressure common rail
Lubrication	Full-flow spin-on filter and integral cooler	l t	Full-flow spin-o integral cooler		Full-flo	w spin-on filter and l cooler
Aspiration	Turbocharged, charge air c	cooled ⁻	Turbocharged, o	charge air cooled	Turboc	harged, charge air cooled
Air Cleaner	Dual-element dry type	1	Dual-element d	ry type	Dual-el	ement dry type
Fan Drive	Hydraulically driven, propor controlled, fan aft of coole	-	Hydraulically driv controlled, fan s	ven, proportionally aft of coolers		lically driven, proportionall led, fan aft of coolers
Electrical System	24 volt with 100-amp alter	nator 2	24 volt with 80-	amp alternator	24 volt	with 80-amp alternator
Batteries (2 – 12 volt)	1,400 CCA (each)		1,400 CCA (eacl	י. ו)	1,400 0	CCA (each)
Transmission						
Туре	Countershaft-type PowerS	Shift™				
Torque Converter	Single stage, single phase					
Shift Control	Electronically modulated, a		oad and speed	dependent		
Operator Interface	Steering-column or joystick-mounted F-N-R and gear-select lever; quick-shift button on hy			utton on hydraulic lever		
Shift Modes	Manual/auto (1st–D or 2n and 3 adjustable clutch-cu			with 2 selectable mo	odes: kic	k-down or kick-up/down;
	Standard 4-Speed					ockup Torque Converter
Travel Speeds (with 23.5 R 25, 1 Star L3 tires)	Forward Maximum	Reverse N		Forward Maximu		Reverse Maximum
Gear 1	· · · · · · · · · · · · · · · · · · ·		(4.7 mph)	7.5 km/h (4.7 mp	,	7.9 km/h (4.9 mph)
Gear 2			h (7.8 mph)	13.4 km/h (8.3 m	1 /	13.0 km/h (8.1 mph)
Gear 3			h (15.1 mph)	22.6 km/h (14.0		28.8 km/h (17.9 mph)
Gear 4	35.6 km/h (22.1 mph)	N/A		27.4 km/h (17.0	1 /	N/A
Gear 5	N/A	N/A		40.0 km/h (24.9	mph)	N/A
Axles/Brakes						
Final Drives	Heavy-duty inboard-moun					
Differentials	Hydraulic locking front wit	th convent	ional rear – sta	ndard; dual locking	front an	ıd rear – optional
Rear Axle Oscillation, Stop to Stop (with 23.5 R 25, 1 Star L3 tires)	26 deg.					
Brakes (conform to ISO 3450)						
Service Brakes	Hydraulically actuated, inb	board, carr	ier mounted, pi	ressure oil cooled, s	elf adjus	sting, multi disc
Parking Brake	Automatic spring applied,	hydraulica	ally released, oil	cooled, multi disc		
Tires/Wheels						
Choice of (with 5-piece rims)*	Tread Width		Width Over Tire	25	Change	e In Vertical Height
23.5 R 25, 1 Star L-3	2170 mm (85.4 in.)		2880 mm (113. [,]	4 in.)	standa	
23.5-25, 20 PR L-3	2170 mm (85.4 in.)	2	2893 mm (113.	9 in.)	+ 13 m	m (+ 0.5 in.)
750/65 R 25, 1 Star L-3T [§]	2204 mm (86.8 in.)		3018 mm (118.	0 : 1	. 0	(+ 0.3 in.)

^BRequires 9-deg. rear axle stops. [†]Equipped with 1-piece rims.



Serviceability	724K Z-BAR / HIGH-LIFT		
Refill Capacities			
Fuel Tank (with ground-level fueling)	397 L (105 gal.)		
Cooling System	43.5 L (46 qt.)		
Engine Oil with Vertical Spin-On Filter	28 L (30 qt.)		
Transmission Fluid with Vertical Filter	27 L (28.5 qt.)		
Axle Oil (front and rear)	22 L (23 qt.)		
Hydraulic Reservoir and Filters	110 L (29 gal.)		
Park Brake Oil (wet disc)	0.6 L (20 oz.)		
Hydraulic System/Steering			
Pump (loader and steering)	Variable-displacement, axial-piston	pump; closed-center, pressure-compensating system	
Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,250 rpm	310 L/m (82 gpm)		
System Relief Pressure (loader and steering)	25 166 kPa (3,650 psi)		
Loader Controls	2-function valve, joystick control or 4th-function valve with auxiliary leve	fingertip controls, hydraulic-function enable/disable, optional 3rd- and er	
Steering (conforms to ISO 5010)			
Type	Power, fully hydraulic		
Articulation Angle	80-deg. arc (40-deg. each direction)		
Hydraulic Cycle Times	Z-Bar	High-Lift	
Raise	6.4 sec.	6.4 sec.	
Dump	1.4 sec.	1.6 sec.	
Lower (float down)	3.0 sec.	3.0 sec.	
Total	10.8 sec.	11.0 sec.	
Turning Radius (measured to centerline of outside tire)	5.64 m (18 ft. 6 in.)		
Dimensions with Standard Configuration	Z-BAR	HIGH-LIFT	
	3.6-m³ (4.75 cu. yd.) pin-on bucket	3.2-m³ (4.25 cu. yd.) pin-on bucket	
A Height to Top of Cab and Canopy	3.43 m (11 ft. 3 in.)	3.43 m (11 ft. 3 in.)	
B Ground Clearance	461 mm (18.1 in.)	461 mm (18.1 in.)	
C Length from Centerline to Front Axle	1.60 m (5 ft. 3 in.)	1.60 m (5 ft. 3 in.)	
D Wheelbase	3.26 m (10 ft. 8 in.)	3.26 m (10 ft. 8 in.)	
E Dump Clearance	▲ (see page 26)	▲ (see page 26)	
F Height to Hinge Pin, Fully Raised	4.12 m (13 ft. 6 in.)	4.54 m (14 ft. 11 in.)	
G Dump Reach	▲▲ (see page 26)	▲▲ (see page 26)	
H Maximum Digging Depth	123 mm (5.0 in.)	216 mm (8.5 in.)	
I Overall Length	▲▲▲ (see page 26)	▲▲▲ (see page 26)	
J Maximum Rollback at Ground Level	40.6 deg.	41.6 deg.	
K Maximum Rollback, Boom Fully Raised	55.1 deg.	47.2 deg.	
L Maximum Bucket Angle, Fully Raised	50.1 deg.	45.0 deg.	



724K Z-BAR AND HIGH-LIFT LOADERS

Dimensions with Pin-on Bucket	724K Z-BAR		HIGH-LIFT	
Bucket Type/Size	General-Purpose with	General-Purpose with	General-Purpose with	General-Purpose with
	Bolt-on Edge	Bolt-on Edge	Bolt-on Edge	Bolt-on Edge
Capacity, Heaped	3.6 m³ (4.75 cu. yd.)	3.2 m³ (4.25 cu. yd.)	3.6 m³ (4.75 cu. yd.)	3.2 m³ (4.25 cu. yd.)
Capacity, Struck	3.2 m ³ (4.2 cu. yd.)	3.0 m ³ (3.5 cu. yd.)	3.2 m ³ (4.2 cu. yd.)	2.8 m ³ (3.7 cu. yd.)
Bucket Weight	1822 kg (4,016 lb.)	1736 kg (3,827 lb.)	1822 kg (4,017 lb.)	1736 kg (3,827 lb.)
Bucket Width	3.04 m (10 ft. 0 in.)			
Breakout Force	14 398 kg (31,742 lb.)	15 607 kg (34,408 lb.)	12 968 kg (28,590 lb.)	13 884 kg (30,610 lb.)
Tipping Load, Straight	16 392 kg (36,138 lb.)	16 516 kg (36,412 lb.)	13 087 kg (28,851 lb.)	13 291 kg (29,303 lb.)
Tipping Load, 40-deg. Full Turn	14 132 kg (31,155 lb.)	14 253 kg (31,421 lb.)	11 222 kg (24,740 lb.)	11 412 kg (25,160 lb.)
Reach, 45-deg. Dump, 2.13-m (7 ft.) Clearance	1.67 m (5 ft. 6 in.)	1.61 m (5 ft. 3 in.)	2.12 m (6 ft. 11 in.)	2.06 m (6 ft. 9 in.)
▲▲ Reach, 45-deg. Dump, Full Height	1.13 m (3 ft. 9 in.)	1.06 m (3 ft. 6 in.)	1.25 m (4 ft. 1 in.)	1.19 m (3 ft. 11 in.)
▲ Dump Clearance, 45 deg., Full Height	2.84 m (9 ft. 4 in.)	2.91 m (9 ft. 7 in.)	3.26 m (10 ft. 8 in.)	3.33 m (10 ft. 11 in.)
▲▲▲ Overall Length, Bucket on Ground	8.31 m (27 ft. 3 in.)	8.20 m (26 ft. 11 in.)	8.78 m (28 ft. 10 in.)	8.67 m (28 ft. 5 in.)
Loader Clearance Circle, Bucket Carry Position	13.25 m (43 ft. 6 in.)	13.19 m (43 ft. 3 in.)	13.68 m (44 ft. 11 in.)	13.62 m (44 ft. 8 in.)
Operating Weight	19 264 kg (42,457 lb.)	19 171 kg (42,253 lb.)	19 486 kg (42,947 lb.)	19 397 kg (42,752 lb.)
Loader operating information is based on ma engine, ROPS cab, rear cast bumper/counterv	veight, transmission side-frai	me guards, bottom guards, s	tandard tires, full fuel tank, a	and 79-kg (175 lb.) operator
This information is affected by changes in tire		chments, and assumes no til		ISO 14397-1 section 5.
Dimensions with Hi-Vis Quick-Coupler and	Z-BAR		HIGH-LIFT	
Hook-on Bucket		<i></i>		
Bucket Type/Size	General-Purpose with Bolt-	on Edge	General-Purpose with Bolt	-on Edge
Capacity, Heaped	3.1 m ³ (4.0 cu. yd.)		3.1 m ³ (4.0 cu. yd.)	
Capacity, Struck	2.4 m ³ (3.2 cu. yd.)		2.7 m ³ (3.6 cu. yd.)	
Bucket Weight with Coupler	1764 kg (3,890 lb.)		2124 kg (4,682 lb.)	
Bucket Width	2.90 m (9 ft. 6 in.)		3.00 m (9 ft. 10 in.)	
Breakout Force	14 524 ka (32.019 lb.)		12 404 ka (27.346 lb.)	

Breakout Force	14 524 kg (32,019 lb.)	12 404 kg (27,346 lb.)
Tipping Load, Straight	15 110 kg (33,312 lb.)	12 122 kg (26,724 lb.)
Tipping Load, 40-deg. Full Turn	12 982 kg (28,620 lb.)	10 351 kg (22,819 lb.)
Reach, 45-deg. Dump, 2.13-m (7 ft.) Clearance	1.72 m (5 ft. 8 in.)	2.10 m (6 ft. 11 in.)
▲▲ Reach, 45-deg. Dump, Full Height	1.15 m (3 ft. 9 in.)	1.28 m (4 ft. 2 in.)
▲ Dump Clearance, 45 deg., Full Height	2.88 m (9 ft. 6 in.)	3.11 m (10 ft. 2 in.)
AAA Overall Length, Bucket on Ground	8.20 m (26 ft. 11 in.)	8.74 m (28 ft. 8 in.)
Loader Clearance Circle, Bucket Carry Position	12.93 m (42 ft. 5 in.)	13.72 m (45 ft. 0 in.)
Operating Weight	19 562 kg (43,115 lb.)	19 788 kg (43,613 lb.)

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PVX 6090 (EPA Interim Tier 4/EU Stage IIIB) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments, and assumes no tire deflection per the standard ISO 14397-1 section 5.

Specifications with Hi-Vis Quick-Coupler and Hook-on Construction Fork	Z-BAR		HIGH-LIFT	
▲ Tine Length	1.52 m (60 in.)	1.83 m (72 in.)	1.52 m (60 in.)	1.83 m (72 in.)
▲▲ Overall Length	8.89 m (29 ft. 2 in.)	9.19 m (30 ft. 2 in.)	9.35 m (30 ft. 8 in.)	9.65 m (31 ft. 8 in.)
Tipping Load, Straight (fork level, load centered and positioned at 50% tine length)	10 995 kg (24,239 lb.)	10 434 kg (23,004 lb.)	9521 kg (20,991 lb.)	9069 kg (19,994 lb.)
Tipping Load, 40-deg. Full Turn (fork level, load centered and positioned at 50% tine length)	9485 kg (20,910 lb.)	8992 kg (19,824 lb.)	8176 kg (18,025 lb.)	7778 kg (17,148 lb.)
Operating Weight	19 091 kg (42,076 lb.)	19 151 kg (42,209 lb.)	19 317 kg (42,574 lb.)	19,377 kg (42,706 lb.)

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech PVX 6090 (EPA Interim Tier 4/EU Stage IIIB) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments, and assumes no tire deflection per the standard ISO 14397-1 section 5. *With logging tires and rims, and optional forestry counterweight package. 724K Z-BAR / HIGH-LIFT

Adjustments to operating weights and tipping loads are based on Z-bar machine and pin-on 3.6-m³ (4.75 cu. yd.) general-purpose bucket with bolt-on cutting edge,ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator*Add (+) or deduct (-) kg (lb.) as indicated forOperating WeightTipping Load, StraightTipping Load, 40-deg. Full Turn SAE

loaders with 5-piece rims and John Deere PowerTech™ PVX 6090 0 kg (0 lb.) 0 kg (0 lb.) 0 kg (0 lb.) John Deere PowerTech[™] Plus 6090H - 122 kg (- 246 lb.) - 76 kg (- 168 lb.) - 76 kg (- 168 lb.) John Deere PowerTech[™] 6090H - 116 kg (- 256 lb.) - 66 kg (- 146 lb.) - 67 kg (- 148 lb.) 0 kg (0 lb.) 0 kg (0 lb.) 23.5 R 25, 1 Star L-3 0 kg (0 lb.) + 99 kg (+ 218 lb.) + 69 kg (+ 152 lb.) 23.5-25, 20 PR L-3 + 23 kg (+ 52 lb.) + 478 kg (+ 1,054 lb.) + 441 kg (+ 973 lb.) + 370 kg (+ 816 lb.) 750/65 R 25, 1 Star L-3T§

*May change based on vehicle configuration, weight, or tire-pressure adjustments.

§Requires 9-deg. rear axle stops.

[†]Equipped with 1-piece rims.

Bucket Selection Guides*



724K Z-BAR LOADER WITH PIN-ON BUCKET



LOOSE MATERIALS	kg/m³ lb	./cu.yd.
Chips, pulpwood	288	486
Cinders (coal, ashes, clinkers)	673	1,134
Clay and gravel, dry	1602	2,700
Clay, compact, solid	1746	2,943
Clay, dry in lump loose	1009	1,701
Clay, excavated in water	1282	2,160
Coal, anthracite, broken, loose	865	1,458
Coal, bituminous, moderately wet	801	1,350
Earth, common loam, dry	1218	2,052
Earth, mud, packed	1843	3,105
Granite, broken	1538	2,592
Gypsum	2275	3,834
Limestone, coarse, sized	1570	2,646
Limestone, mixed sizes	1682	2,835
Limestone, pulverized or crushed	1362	2,295
Sand, damp	2083	3,510
Sand, dry	1762	2,970
Sand, voids, full of water	2083	3,510
Sandstone, quarried	1314	2,214
Shale, broken crushed	1362	2,295
Slag, furnace granulated	1955	3,294
Stone or gravel, 37.5 to 87.5-mm		
(1.5 to 3.5") size	1442	2,430
Stone or gravel, 18.75-mm (3/4") si	ze 1602	2,700

*This guide, representing bucket sizes not necessarily manufactured by Deere, will help you in selecting proper bucket size for material density, loader configuration, and operating conditions. Optimum bucket size is determined after adding or subtracting all tipping load changes due to optional equipment. The "conservative load" line on this guide is recommended when operating in conditions such as soft ground and unlevel surfaces. The "maximum load" condition on this guide is sometimes utilized when operating on firm ground and level surfaces.

LOOSE MATERIALS	kg∕m³ lb	./cu. yd.
Chips, pulpwood	288	486
Cinders (coal, ashes, clinkers)	673	1,134
Clay and gravel, dry	1602	2,700
Clay, compact, solid	1746	2,943
Clay, dry in lump loose	1009	1,701
Clay, excavated in water	1282	2,160
Coal, anthracite, broken, loose	865	1,458
Coal, bituminous, moderately wet	801	1,350
Earth, common loam, dry	1218	2,052
Earth, mud, packed	1843	3,105
Granite, broken	1538	2,592
Gypsum	2275	3,834
Limestone, coarse, sized	1570	2,646
Limestone, mixed sizes	1682	2,835
Limestone, pulverized or crushed	1362	2,295
Sand, damp	2083	3,510
Sand, dry	1762	2,970
Sand, voids, full of water	2083	3,510
Sandstone, quarried	1314	2,214
Shale, broken crushed	1362	2,295
Slag, furnace granulated	1955	3,294
Stone or gravel, 37.5 to 87.5-mm		
(1.5 to 3.5") size	1442	2,430
Stone or gravel, 18.75-mm (3/4") si	ze 1602	2,700

*This guide, representing bucket sizes not necessarily manufactured by Deere, will help you in selecting proper bucket size for material density, loader configuration, and operating conditions. Optimum bucket size is determined after adding or subtracting all tipping load changes due to optional equipment. The "conservative load" line on this guide is recommended when operating in conditions such as soft ground and unlevel surfaces. The "maximum load" condition on this guide is sometimes utilized when operating on firm ground and level surfaces.

Engine	744K Z-BAR / HIGH-LIFT					
Manufacturer and Model	John Deere PowerTech™ PS	X 6090	John Deere Powe	rTech™ Plus 6090H	John Deer	e PowerTech™ 6090H
Non-Road Emissions Standard	EPA Interim Tier 4/EU Stag	EPA Interim Tier 4/EU Stage IIIB EPA Tier 3/EU Stage IIIA EI		EU Stage I	I	
Cylinders	6			6		
Valves per Cylinder	4		4		4	
Displacement	9.0 L (548 cu. in.)		9.0 L (548 cu. ir	.)	9.0 L (548	cu. in.)
Net Peak Power at 1,500 rpm (ISO 9249)	227 kW (304 hp)		227 kW (304 hp)	227 kW (3	04 hp)
Net Peak Torque at 1,400 rpm (ISO 9249)	1456 Nm (1,074 lbft.)		1456 Nm (1,074	ilbft.)	1456 Nm	(1,074 lbft.)
Net Torque Rise	47%		47%		47%	
Fuel System (electronically controlled)	High-pressure common rai	il	High-pressure o	ommon rail	High-pres	sure common rail
Lubrication	Full-flow spin-on filter and		Full-flow spin-o			pin-on filter and
	integral cooler		integral cooler		integral co	oler
Aspiration	Series turbocharged, charged	ge air	Turbocharged, o	harge air cooled:	Turbochar	ged, charge air cooled
Air Cleaner	Under-hood, dual-element	t drv	Under-hood, du	al-element drv	Under-ho	od, dual-element dry
	type, restriction indicator i monitor for service			indicator in cab		riction indicator in cab
Fan Drive	Hydraulically driven, propor	tionally		ven, proportionally		Illy driven, proportional
Tan Brive	controlled, fan aft of coole	,	controlled, fan a			l, fan aft of coolers
Electrical System	24 volt with 100-amp alter		24 volt with 80-			th 80-amp alternator
Batteries (2 – 12 volt)	1,400 CCA (each)	nator	1,400 CCA (each		1,400 CCA	
Transmission			1,100 CCA (Cuci	')	1,100 CCF	(cach)
Туре	Countershaft-type PowerS	hift™				
Torque Converter	Single stage, dual phase w		hooling stator			
Shift Control	Electronically modulated,			dopondont		
Operator Interface	Steering-column or joystic				k chift hutt	on on hydraulic lovor
Shift Modes	Manual/auto (1st–D or 2n					
	and 3 adjustable clutch-cu	toff sett				
	Standard 4-Speed Transmi					ockup Torque Converte
Travel Speeds (with 26.5 R 25, 1 Star radial tires)	Forward Maximum		Maximum	Forward Maximu		everse Maximum
Gear 1	6.6 km/h (4.1 mph)		h (4.1 mph)	7.4 km/h (4.6 m		'.4 km/h (4.6 mph)
Gear 2	13.8 km/h (8.6 mph)		/h (8.6 mph)	14.3 km/h (8.9 n	1 1	4.3 km/h (8.9 mph)
Gear 3	20.8 km/h (12.9 mph)		/h (18.6 mph)	22.2 km/h (13.8		2.3 km/h (20.1 mph)
Gear 4	40.0 km/h (24.9 mph)	N/A		32.2 km/h (20.0	F /	I/A
Gear 5	N/A	N/A		40.0 km/h (24.9	mph) N	I/A
Transmission Clutch Disconnect	3 selectable settings on th	e switch	pad			
Axles/Brakes						
Final Drives	Heavy-duty inboard-moun					
Differentials	Hydraulic locking front wit	th conver	ntional rear – sta	ndard; dual locking	front and r	ear – optional
Rear Axle Oscillation, Stop to Stop (with 26.5 R 25,	26 deg.					
1 Star radial tires)						
Brakes (conform to ISO 3450)						
Service Brakes	Hydraulically actuated, inb	oard, su	n-gear mounted,	oil cooled, self adj	usting, sing	le disc
Parking Brake	Automatic spring applied,				5. 5	
Tires/Wheels	, , , ,					
Choice of (with 5-piece rims)*	Tread Width		Width Over Tire	S	Change In	Vertical Height
26.5 R 25, 1 Star L3 Radial	2298 mm (90.5 in.)		3065 mm (120.)	7 in.)	standard	
26.5-25, 20 PR L3	2298 mm (90.5 in.)		3060 mm (120.	5 in.)	+ 29 mm (+ 1.1 in.)
26.5-25, 20 PR L5§	2298 mm (90.5 in.)		3060 mm (120.)		+ 66 mm (+ 2.6 in.)
*Based on Z-bar machine configuration; may change l	· · ·	weight	•			

*Based on Z-bar machine configuration; may change based on vehicle configuration, weight, or tire-pressure adjustments. ^BRequires 8-deg. rear axle stops, close-mounted steps, and no fenders.

DEERE

Serviceability	744K Z-BAR / HIGH-LIFT	
Refill Capacities		
Fuel Tank (with ground-level fueling)	492 L (130 gal.)	
Cooling System	48.3 L (51 gt.)	
Engine Oil with Vertical Spin-On Filter	34 L (36 gt.)	
Transmission Fluid with Vertical Filter	27.9 L (29.5 qt.)	
Axle Oil (front and rear)	46 L (49 gt.)	
Hydraulic Reservoir and Filters	159 L (42 gal.)	
Park Brake Oil (wet disc)	0.7 L (24 oz.)	
Hydraulic System/Steering		
Pump (loader and steering)	2 variable-displacement, load-sensir	ng axial-piston pumps; closed-center system
Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,250 rpm	515 L/m (136 gpm)	
System Relief Pressure (loader and steering)	22 670 kPa (3,288 psi)	
Loader Controls		er controls; control lever lockout feature; optional 3rd- and 4th-function
Steering (conforms to ISO 5010)	,	
Туре	Power, fully hydraulic	
Articulation Angle	80-deg. arc (40-deg. each direction)	
Hydraulic Cycle Times	Z-Bar	High-Lift
Raise	≤ 6.8 sec.	≤ 6.8 sec.
Dump	1.6 sec.	1.6 sec.
Lower (float down)	2.8 sec.	2.8 sec.
Total	11.2 sec.	11.2 sec.
Turning Radius (measured to centerline of outside tire)	6.28 m (20 ft. 7 in.)	
Dimensions with Standard Configuration	Z-BAR	HIGH-LIFT
-	4.0-m³ (5.25 cu. yd.) pin-on bucket	4.0-m³ (5.25 cu. yd.) pin-on bucket
A Height to Top of Cab and Canopy	3.50 m (11 ft. 6 in.)	3.50 m (11 ft. 6 in.)
B Ground Clearance	462 mm (18.2 in.)	462 mm (18.2 in.)
C Length from Centerline to Front Axle	1.70 m (5 ft. 7 in.)	1.70 m (5 ft. 7 in.)
D Wheelbase	3.46 m (11 ft. 4 in.)	3.46 m (11 ft. 4 in.)
E Dump Clearance	▲ (see page 30)	▲ (see page 30)
F Height to Hinge Pin, Fully Raised	4.28 m (14 ft. 1 in.)	4.80 m (15 ft. 11 in.)
G Dump Reach	▲▲ (see page 30)	▲▲ (see page 30)
H Maximum Digging Depth	80 mm (3.2 in.)	214 mm (8.4 in.)
I Overall Length	▲▲▲ (see page 30)	▲▲▲ (see page 30)
J Maximum Rollback at Ground Level	39.5 deg.	40.6 deg.
K Maximum Rollback, Boom Fully Raised	54.9 deg.	53.1 deg.
L Maximum Bucket Angle, Fully Raised	49.4 deg.	39.2 deg.
	•	



Dimensions with Pin-on Bucket	744K Z-BAR					HIGH-LIFT
	General-Purpose Bucket with Bolt-on Edge	Light-Material Bucket with Bolt-on Edge	General-Purpose Bucket with Teeth and Segments	Light-Material Bucket with Teeth and Segments	General-Purpose Bucket with JAGZ™	General-Purpose Bucket with Bolt-on Edge
Capacity, Heaped	4.0 m³	4.4 m³	4.0 m³	4.4 m³	4.0 m³	4.0 m³
	(5.25 cu. yd.)	(5.75 cu. yd.)	(5.25 cu. yd.)	(5.75 cu. yd.)	(5.25 cu. yd.)	(5.25 cu. yd.)
Capacity, Struck	3.4 m³	3.8 m³	3.4 m ³	3.8 m³	3.4 m³	3.4 m³
	(4.5 cu. yd.)	(5.0 cu. yd.)	(4.5 cu. yd.)	(5.0 cu. yd.)	(4.5 cu. yd.)	(4.5 cu. yd.)
Bucket Weight	2517 kg	2595 kg	2643 kg	2721 kg	2540 kg	2517 kg
	(5,549 lb.)	(5,722 lb.)	(5,827 lb.)	(5,999 lb.)	(5,599 lb.)	(5,549 lb.)
Bucket Width	3.27 m	3.27 m	3.29 m	3.27 m	3.27 m	3.27 m
	(10 ft. 9 in.)	(10 ft. 9 in.)	(10 ft. 9 in.)	(10 ft. 9 in.)	(10 ft. 9 in.)	(10 ft. 9 in.)
Breakout Force	19 416 kg	18 276 kg	19 345 kg	18 190 kg	19 462 kg	17 433 kg
	(42,805 lb.)	(40,292 lb.)	(42,648 lb.)	(40,102 lb.)	(42,906 lb.)	(38,433 lb.)
Tipping Load, Straight	19 678 kg	19 482 kg	19 511 kg	19 312 kg	19 650 kg	15 559 kg
	(43,383 lb.)	(42,950 lb.)	(43,013 lb.)	(42,576 lb.)	(43,321 lb.)	(34,303 lb.)
Tipping Load, 37-deg. Full Turn	17 327 kg	17 143 kg	17 159 kg	16 973 kg	17 299 kg	13 614 kg
	(38,199 lb.)	(37,793 lb.)	(37,829 lb.)	(37,419 lb.)	(38,137 lb.)	(30,013 lb.)
Tipping Load, 40-deg. Full Turn	16 946 kg	16 764 kg	16 778 kg	16 594 kg	16 918 kg	13 299 kg
	(37,360 lb.)	(36,958 lb.)	(36,990 lb.)	(36,584 lb.)	(37,298 lb.)	(29,319 lb.)
Reach, 45-deg. Dump, 2.13-m (7 ft.) Clearance	1.85 m	1.88 m	1.88 m	1.95 m	1.85 m	2.41 m
	(6 ft. 1 in.)	(6 ft. 2 in.)	(6 ft. 2 in.)	(6 ft. 5 in.)	(6 ft. 1 in.)	(7 ft. 11 in.)
▲▲ Reach, 45-deg. Dump, Full Height	1.23 m	1.29 m	1.30 m	1.42 m	1.23 m	1.38 m
	(4 ft. 0 in.)	(4 ft. 3 in.)	(4 ft. 3 in.)	(4 ft. 8 in.)	(4 ft. 0 in.)	(4 ft. 6 in.)
▲ Dump Clearance, 45 deg., Full Height	3.04 m	2.98 m	2.97 m	2.86 m	3.04 m	3.61 m
	(10 ft. 0 in.)	(9 ft. 9 in.)	(9 ft. 9 in.)	(9 ft. 5 in.)	(10 ft. 0 in.)	(11 ft. 10 in.)
▲▲▲ Overall Length, Bucket on Ground	9.01 m	9.09 m	9.11 m	9.27 m	9.00 m	9.64 m
	(29 ft. 7 in.)	(29 ft. 10 in.)	(29 ft. 11 in.)	(30 ft. 5 in.)	(29 ft. 6 in.)	(31 ft. 8 in.)
Loader Clearance Circle, Bucket Carry Position	14.01 m	14.07 m	14.12 m	14.18 m	14.01 m	14.59 m
	(46 ft. 0 in.)	(46 ft. 2 in.)	(46 ft. 4 in.)	(46 ft. 6 in.)	(46 ft. 0 in.)	(47 ft. 10 in.)
Operating Weight	24 346 kg	24 425 kg	24 472 kg	24 551 kg	24 368 kg	24 897 kg
	(53,674 lb.)	(53,847 lb.)	(53,952 lb.)	(54,125 lb.)	(53,722 lb.)	(54,889 lb.)

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech[™] PSX 6090 (EPA Interim Tier 4/EU Stage IIIB) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments, and assumes no tire deflection per the standard ISO 14397-1 section 5. Adjustments to Operating Weights and 744K Z-BAR / HIGH-LIFT

Tipping Loads with Buckets

Adjustments to operating weights and tipping loads are based on Z-bar machine and pin-on 4.0-m³ (5.25 cu. yd.) general-purpose bucket with bolt-on cutting edge, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator*

Add (+) or deduct (–) kg (lb.) as indicated for	Operating Weight	Tipping Loader, Straight	Tipping Load, 35-deg. Full	Tipping Load, 40-deg. Full
loaders with 5-piece rims and			Turn SAE	Turn SAE
John Deere PowerTech PSX 6090	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)
John Deere PowerTech™ Plus 6090H	+ 65 kg (+ 143 lb.)	+ 377 kg (+ 831 lb.)	+ 316 kg (+ 697 lb.)	+ 299 kg (+ 659 lb.)
John Deere PowerTech™ 6090H	+ 59 kg (+ 130 lb.)	+ 367 kg (+ 809 lb.)	+ 307 kg (+ 677 lb.)	+ 290 kg (+ 639 lb.)
26.5 R 25, 1 Star L-3	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)
26.5-25, 20 PR L-3	+ 102 kg (+ 225 lb.)	+ 445 kg (+ 980 lb.)	+ 613 kg (+ 1,352 lb.)	+ 353 kg (+ 779 lb.)
26.5-25, 20 PR L-5 [§]	+ 166 kg (+ 366 lb.)	+ 493 kg (+ 1,086 lb.)	+ 657 kg (+ 1,449 lb.)	+ 396 kg (+ 872 lb.)
*May change based on vehicle configuration	waight or tire processes adjust	monto		_

*May change based on vehicle configuration, weight, or tire-pressure adjustments.

^βRequires 8-deg. rear axle stops, close-mounted steps, and no fenders.



744K Z-BAR / HIGH-LIFT



744K Z-BAR LOADER WITH PIN-ON BUCKET



744K HIGH-LIFT LOADER WITH PIN-ON BUCKET

LOOSE MATERIALS	kg/m³ lb	./cu. vd.
Chips, pulpwood	288	486
Cinders (coal, ashes, clinkers)	673	1,134
Clay and gravel, dry	1602	2,700
Clay, compact, solid	1746	2,943
Clay, dry in lump loose	1009	1,701
Clay, excavated in water	1282	2,160
Coal, anthracite, broken, loose	865	1,458
Coal, bituminous, moderately wet	801	1,350
Earth, common loam, dry	1218	2,052
Earth, mud, packed	1843	3,105
Granite, broken	1538	2,592
Gypsum	2275	3,834
Limestone, coarse, sized	1570	2,646
Limestone, mixed sizes	1682	2,835
Limestone, pulverized or crushed	1362	2,295
Sand, damp	2083	3,510
Sand, dry	1762	2,970
Sand, voids, full of water	2083	3,510
Sandstone, quarried	1314	2,214
Shale, broken crushed	1362	2,295
Slag, furnace granulated	1955	3,294
Stone or gravel, 37.5 to 87.5-mm		-,
(1.5 to 3.5") size	1442	2,430
Stone or gravel, 18.75-mm (3/4") si		2,700

*This guide, representing bucket sizes not necessarily manufactured by Deere, will help you in selecting proper bucket size for material density, loader configuration, and operating conditions. Optimum bucket size is determined after adding or subtracting all tipping load changes due to optional equipment. The "conservative load" line on this guide is recommended when operating in conditions such as soft ground and unlevel surfaces. The "maximum load" condition on this guide is sometimes utilized when operating on firm ground and level surfaces.

LOOSE MATERIALS	kg∕m³ lb	./cu. yd.
Chips, pulpwood	288	486
Cinders (coal, ashes, clinkers)	673	1,134
Clay and gravel, dry	1602	2,700
Clay, compact, solid	1746	2,943
Clay, dry in lump loose	1009	1,701
Clay, excavated in water	1282	2,160
Coal, anthracite, broken, loose	865	1,458
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Engine	824K Z-BAR / HIGH-LIF	Г		
Manufacturer and Model	John Deere PowerTech™	Plus 6135H	John Deere PowerTech	™ 6135H
Non-Road Emissions Standard	EPA Tier 3/EU Stage IIIA		EPA Tier 2/EU Stage II	
Cylinders	6		6	
Valves Per Cylinder	4		4	
Displacement	13.5 L (824 cu. in.)		13.5 L (824 cu. in.)	
Net Peak Power at 1,600 rpm	248 kW (333 hp)		248 kW (333 hp)	
Net Peak Torque at 900 rpm	1619 Nm (1,194 lbft.)		1619 Nm (1,194 lbft.)	
Net Torque Rise	59%		59%	
Fuel System	Mechanically actuated e	lectronic unit injectors	Mechanically actuated	electronic unit injectors
Lubrication	Full-flow spin-on filter a	nd integral cooler	Full-flow spin-on filter	and integral cooler
Aspiration	Turbocharged, charge ai	r cooled	Turbocharged, charge a	air cooled
Air Cleaner	Dual-element dry type, r monitor for service	estriction indicator in cab	Dual-element dry type, monitor for service	restriction indicator in cab
Fan Drive		portionally controlled, fan		oportionally controlled, far
Electrical System	24 volt with 80-amp alte	reator	24 volt with 80-amp alt	orpator
Electrical System Batteries (2 – 12 volt)	1,400 CCA (each)	inatul	1,400 CCA (each)	CINALUI
Transmission	1,400 CCA (each)		1,400 CCA (each)	
Type	Countershaft-type Powe	vcPif+™		
Torque Converter		with freewheeling stator		
Shift Control		d, adaptive, load and speed	dependent	
Operator Interface				hutton on hydraulic lover
Shift Modes	Steering-column or joystick-mounted F-N-R and gear-select lever; quick-shift button on hydraulic le Manual/auto (1st–4th or 2nd–4th); quick-shift button with 2 selectable modes: kick-down or kick-up/ and 3 clutch-cutoff settings adjustable on switch pad			
	Standard 4-Speed Trans			ith Lockup Torque Converte
Travel Speeds (with 26.5 R 25, 1 Star L3 tires)	Forward Maximum	Reverse Maximum	Forward Maximum	Reverse Maximum
Gear 1	7.4 km/h (4.6 mph)	7.4 km/h (4.6 mph)	8.3 km/h (5.2 mph)	8.3 km/h (5.2 mph)
Gear 2	13.8 km/h (8.6 mph)	13.8 km/h (8.6 mph)	14.9 km/h (9.3 mph)	14.0 km/h (8.7 mph)
Gear 3	21.0 km/h (13.1 mph)	30.1 km/h (18.7 mph)	23.1 km/h (14.4 mph)	33.9 km/h (21.1 mph)
Gear 4	40.0 km/h (24.9 mph)	N/A	33.9 km/h (21.1 mph)	N/A
Gear 5	N/A	N/A	40.0 km/h (24.9 mph)	N/A
Axles/Brakes				
Final Drives	Heavy-duty inboard plar	netarv		
Differentials		with conventional rear – sta	ndard: dual locking front	and rear – optional
Rear Axle Oscillation, Stop to Stop (with 26.5 R 25, 1 Star L3 tires)	26 deg.		······	
Brakes (conform to ISO 3450)				
Service Brakes	Hydraulically actuated, i	nboard, sun-gear mounted	pressure oil cooled, self ;	adiustina, sinale disc
Parking Brake		d, hydraulically released, oi		j-sting, single disc
Tires/Wheels		-,,		
Choice of*	Tread Width	Width Over Tire	chan	ge In Vertical Height
26.5 R 25, 1 Star L-3	2298 mm (90.5 in.)	3065 mm (120.		
26.5-25, 1 Star L-5, 20 ply [§]	2298 mm (90.5 in.)	3060 mm (120.		mm (+ 1.2 in.)
26.5-25, 20 PR L-3	2298 mm (90.5 in.)			
29.5 R 25, 1 Star L-3	2298 mm (90.5 in.)	3060 mm (120.5 in.) + 67 mm (+ 2.6 in.) 3052 mm (120.2 in.) + 72 mm (+ 2.8 in.)		. ,
*Based on Z-bar machine configuration; may change l	, ,			

*Based on Z-bar machine configuration; may change based on vehicle configuration, weight, or ^βRequires 8-deg. rear axle stops, close-mounted steps, and no fenders.



Serviceability	824K Z-BAR / HIGH-LIFT	
Refill Capacities		
Fuel Tank (with ground-level fueling)	469.4 L (124 gal.)	
Cooling System	47.4 L (50.1 qt.)	
Engine Oil with Vertical Spin-On Filter	37.9 L (40 qt.)	
Transmission Fluid with Vertical Filter	27.9 L (29.5 gt.)	
Axle Oil (front and rear)	45.9 L (48.5 gt.)	
Hydraulic Reservoir and Filters	159 L (42 gal.)	
Park Brake Oil (wet disc)	0.7 L (24 oz.)	
Hydraulic System/Steering		
Pump (loader and steering)	2 variable-displacement, load-sensi	ng, axial-piston pumps; closed-center system
Maximum Rated Flow at 6895 kPa (1,000 psi) and 2,250 rpm	513 L/m (136 gpm)	
System Relief Pressure (loader and steering)	25 166 kPa (3,650 psi)	
Loader Controls	2-function valve; single- or dual-lev valve with auxiliary lever	er controls; control lever lockout feature; optional 3rd- and 4th-function
Steering (conforms to ISO 5010)	,	
Туре	Power, fully hydraulic	
Articulation Angle	80-deg. arc (40-deg. each direction	
Hydraulic Cycle Times	Z-Bar	High-Lift
Raise	5.9 sec.	6.0 sec.
Dump	1.3 sec.	1.3 sec.
Lower (float down)	2.5 sec.	2.6 sec.
Total	9.7 sec.	9.9 sec.
Turning Radius (measured to centerline of outside tire)	5.92 m (19 ft. 5 in.)	
Dimensions with Standard Configuration	Z-BAR	HIGH-LIFT
	4.6-m³ (6.0 cu. yd.) pin-on bucket	4.6-m³ (6.0 cu. yd.) pin-on bucket
A Height to Top of Cab and Canopy	3.50 m (11 ft. 6 in.)	3.50 m (11 ft. 6 in.)
B Ground Clearance	462 mm (18.2 in.)	462 mm (18.2 in.)
C Length from Centerline to Front Axle	1.70 m (5 ft. 7 in.)	1.70 m (5 ft. 7 in.)
D Wheelbase	3.46 m (11 ft. 4 in.)	3.46 m (11 ft. 4 in.)
E Dump Clearance	▲ (see page 34)	▲ (see page 34)
F Height to Hinge Pin, Fully Raised	4.48 m (14 ft. 9 in.)	4.83 m (15 ft. 10 in.)
G Dump Reach	▲▲ (see page 34)	▲▲ (see page 34)
H Maximum Digging Depth	115 mm (4.5 in.)	196 mm (7.7 in.)
I Overall Length	▲▲▲ (see page 34)	▲▲▲ (see page 34)
J Maximum Rollback at Ground Level	45.5 deg.	45.5 deg.
K Maximum Rollback, Boom Fully Raised	52.0 deg.	53.0 deg.
L Maximum Bucket Angle, Fully Raised	44.1 deg.	39.8 deg.



824K Z-BAR AND HIGH-LIFT LOADERS

Dimensions with Pin-on Bucket	824K Z-BAR		HIGH-LIFT	
Bucket Type/Size	General-Purpose with	Light Material with	General-Purpose with	General-Purpose with
	Bolt-on Edge	Bolt-on Edge	Bolt-on Edge	Teeth and Segments
Capacity, Heaped	4.6 m³ (6.0 cu. yd.)	5.2 m³ (6.75 cu. yd.)	4.6 m³ (6.0 cu. yd.)	4.6 m³ (6.0 cu. yd.)
Capacity, Struck	4.0 m³ (5.3 cu. yd.)	4.4 m³ (5.8 cu. yd.)	4.0 m³ (5.25 cu. yd.)	4.0 m ³ (5.25 cu. yd.)
Bucket Weight	2788 kg (6,146 lb.)	2908 kg (6,411 lb.)	2788 kg (6,146 lb.)	2914 kg (6,423 lb.)
Bucket Width	3.27 m (10 ft. 9 in.)			
Breakout Force	18 905 kg (41,678 lb.)	17 496 kg (38,572 lb.)	17 949 kg (39,570 lb.)	17 949 kg (39,570 lb.)
Tipping Load, Straight	20 508 kg (45,213 lb.)	20 226 kg (44,590 lb.)	17 229 kg (37,983 lb.)	17 067 kg (37,626 lb.)
Tipping Load, 35-deg. Full Turn	18 251 kg (40,236 lb.)	17 984 kg (39,649 lb.)	15 267 kg (33,658 lb.)	15 103 kg (33,296 lb.)
Tipping Load, 40-deg. Full Turn	17 588 kg (38,775 lb.)	17 325 kg (38,195 lb.)	14 690 kg (32,386 lb.)	14 527 kg (32,027 lb.)
Reach, 45-deg. Dump, 2.13-m (7 ft.) Clearance	2.05 m (6 ft. 9 in.)	2.09 m (6 ft. 10 in.)	2.50 m (8 ft. 2 in.)	2.58 m (8 ft. 5 in.)
▲▲ Reach, Max. Dump, Full Height	1.28 m (4 ft. 2 in.)	1.36 m (4 ft. 6 in.)	1.63 m (5 ft. 4 in.)	1.77 m (5 ft. 10 in.)
▲ Dump Clearance, Max. Dump, Full Height	3.19 m (10 ft. 6 in.)	3.12 m (10 ft. 3 in.)	3.63 m (11 ft. 11 in.)	3.52 m (11 ft. 7 in.)
▲▲▲ Overall Length, Bucket on Ground	9.26 m (30 ft. 5 in.)	9.38 m (30 ft. 9 in.)	9.77 m (32 ft. 1 in.)	9.95 m (32 ft. 8 in.)
Loader Clearance Circle, Bucket Carry Position	14.14 m (46 ft. 5 in.)	14.20 m (46 ft. 7 in.)	14.68 m (48 ft. 2 in.)	14.81 m (48 ft. 7 in.)
Operating Weight	26 210 kg (57,783 lb.)	26 330 kg (58,047 lb.)	26 589 kg (58,618 lb.)	26 714 kg (58,894 lb.)

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech™ Plus 6135H (EPA Tier 3/EU Stage IIIA) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments, and assumes no tire deflection per the standard ISO 14397-1 section 5. Adjustments to Operating Weights and Z-BAR / HIGH-LIFT

Tipping Loads with Buckets

 Adjustments to operating weights and tipping loads are based on Z-bar machine and pin-on 4.6-m³ (6.0 cu. yd.) general-purpose bucket with bolt-on cutting edge, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator*

 Add (+) or deduct (-) kg (lb.) as indicated for
 Operating Weight
 Tipping Loader, Straight
 Tipping Load, 37-deg.
 Tipping Load, 40-deg.

loaders with			Full Turn SAE	Full Turn SAE
John Deere PowerTech Plus 6135H	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)
John Deere PowerTech™ 6135H	– 27 kg (– 60 lb.)	– 46 kg (– 101 lb.)	– 43 kg (– 95 lb.)	– 41 kg (– 90 lb.)
26.5 R 25, 1 Star L-3	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)
26.5-25, 1 Star L-5, 20 ply [§]	+ 312 kg (+ 688 lb.)	+ 222 kg (+ 489 lb.)	+ 203 kg (+ 448 lb.)	+ 196 kg (+ 432 lb.)
26.5-25, 20 PR L-3	+ 248 kg (+ 547 lb.)	+ 177 kg (+ 390 lb.)	+ 161 kg (+ 355 lb.)	+ 156 kg (+ 343 lb.)
29.5 R 25, 1 Star L-3	+ 663 kg (+ 1,462 lb.)	+ 472 kg (+ 1,041 lb.)	+ 424 kg (+ 935 lb.)	+ 416 kg (+ 917 lb.)
*Based on Z-bar machine configuration; may change based on vehicle configuration, weight, or tire-pressure adjustments.				

[§]Require 8-deg. rear axle stops, close-mounted steps, and no fenders.

824K Z-BAR / HIGH-LIFT



824K Z-BAR LOADER WITH PIN-ON BUCKET



824K HIGH-LIFT LOADER WITH PIN-ON BUCKET

LOOSE MATERIALS	ka/m³ lb	./cu.yd.
	-	· ·
Chips, pulpwood	288	486
Cinders (coal, ashes, clinkers)	673	1,134
Clay and gravel, dry	1602	2,700
Clay, compact, solid	1746	2,943
Clay, dry in lump loose	1009	1,701
Clay, excavated in water	1282	2,160
Coal, anthracite, broken, loose	865	1,458
Coal, bituminous, moderately wet	801	1,350
Earth, common loam, dry	1218	2,052
Earth, mud, packed	1843	3,105
Granite, broken	1538	2,592
Gypsum	2275	3,834
Limestone, coarse, sized	1570	2,646
Limestone, mixed sizes	1682	2,835
Limestone, pulverized or crushed	1362	2,295
Sand, damp	2083	3,510
Sand, dry	1762	2,970
Sand, voids, full of water	2083	3,510
Sandstone, guarried	1314	2,214
Shale, broken crushed	1362	2.295
Slag, furnace granulated	1955	3.294
Stone or gravel, 37.5 to 87.5-mm		5,251
(1.5 to 3.5") size	1442	2,430
Stone or gravel, 18.75-mm (3/4") si		2,700

*This guide, representing bucket sizes not necessarily manufactured by Deere, will help you in selecting proper bucket size for material density, loader configuration, and operating conditions. Optimum bucket size is determined after adding or subtracting all tipping load changes due to optional equipment. The "conservative load" line on this guide is recommended when operating in conditions such as soft ground and unlevel surfaces. The "maximum load" condition on this guide is sometimes utilized when operating on firm ground and level surfaces.

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Stone or gravel, 37.5 to 87.5-mm		
(1.5 to 3.5") size	1442	2,430
Stone or gravel, 18.75-mm (3/4") si	ze 1602	2,700

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Engine	844K Z-BAR					
Manufacturer and Model	John Deere PowerTech™	Plus 6135H	John Deere PowerTech	ı™ 6135H		
Non-Road Emissions Standard	EPA Tier 3/EU Stage IIIA		EPA Tier 2/EU Stage II			
Cylinders	6		6			
Valves Per Cylinder	4		4			
Displacement	13.5 L (824 cu. in.)		13.5 L (824 cu. in.)	13.5 L (824 cu. in.)		
Net Peak Power at 1,600 rpm	283 kW (380 hp)		283 kW (380 hp)			
Net Peak Torque at 900 rpm	1793 Nm (1,323 lbft.)		1793 Nm (1,323 lbft.)			
Net Torque Rise	44%		44%			
Fuel System	Mechanically actuated e	lectronic unit injectors	Mechanically actuated electronic unit injectors			
Lubrication	Full-flow spin-on filter a	nd integral cooler	Full-flow spin-on filter and integral cooler			
Aspiration	Turbocharged, charge ai		Turbocharged, charge			
Air Cleaner		estriction indicator in cab		, restriction indicator in cab		
Fan Drive	Hydraulically driven, pro aft of coolers	portionally controlled, fan	Hydraulically driven, p aft of coolers	roportionally controlled, fan		
Electrical System	24 volt with 80-amp alte	rnator	24 volt with 80-amp al	ternator		
Batteries (2 – 12 volt)	1,400 CCA (each)		1,400 CCA (each)			
Transmission	.,					
Туре	Countershaft-type Powe	rShift™				
Torque Converter		with freewheeling stator				
Shift Control		l, adaptive, load and speed	dependent			
Operator Interface	Steering-column or joystick-mounted F-N-R and gear-select lever; kick-down button on hydraulic lever					
Shift Modes	Manual/auto (1st–4th or 2nd–4th); quick-shift button with 2 selectable modes: kick-down or kick-up/dov and 3 clutch-cutoff settings adjustable on switch pad					
	Standard 4-Speed Trans	mission	5-Speed Transmission	with Lockup Torque Converte		
Travel Speeds (with 29.5 R 25, 1 Star L3 tires)	Forward Maximum	Reverse Maximum	Forward Maximum	Reverse Maximum		
Gear 1	6.6 km/h (4.1 mph)	6.6 km/h (4.1 mph)	7.9 km/h (4.9 mph)	7.9 km/h (4.9 mph)		
Gear 2	12.2 km/h (7.6 mph)	12.2 km/h (7.6 mph)	13.5 km/h (8.4 mph)	13.1 km/h (8.1 mph)		
Gear 3	18.8 km/h (11.7 mph)	27.3 km/h (17.0 mph)	20.9 km/h (13.0 mph)	30.7 km/h (19.1 mph)		
Gear 4	40.5 km/h (25.2 mph)	N/A	30.7 km/h (19.1 mph)	N/A		
Gear 5	N/A	N/A	40.0 km/h (24.9 mph)	N/A		
Axles/Brakes						
Final Drives	Heavy-duty outboard pla	anetary				
Differentials	Conventional front and	ear – standard; limited-slip	front and rear – optiona	1		
Rear Axle Oscillation, Stop to Stop (with 29.5 R 25, 1 Star L3 tires)	26 deg.	·				
Brakes (conform to ISO 3450)						
Service Brakes	Outboard, forced oil coc	led. multi disc				
Parking Brake	Automatic spring applied, hydraulically released, sealed wet multi disc					
Tires/Wheels		, ,, ,, ,, ,, ,, ,				
Choice of (with 3-piece rims)*	Tread Width	Width Over Tire	es Chai	nge In Vertical Height		
29.5 R 25, 1 Star L-3	2440 mm (96.1 in.)	3194 mm (125.		dard		
29.5 R 25, 1 Star L-3, 28 ply	2440 mm (96.1 in.)			nm (– 0.1 in.)		
29.5 R 25, 1 Star L-5 ⁺	2440 mm (96.1 in.)					
*Based on Z-bar machine configuration; may change l	· /		,			

[†]Equipped with 5-piece rims; 33 566-kg (74,000 lb.) ROPS limit must not be exceeded.



Serviceability	844K Z-BAR
Refill Capacities	
Fuel Tank (with ground-level fueling)	553 L (146 gal.)
Cooling System	52 L (55 gt.)
Engine Oil with Vertical Spin-On Filter	38 L (40 gt.)
Transmission Fluid with Vertical Filter	45.4 L (48 gt.)
Axle Oil	
Front	55 L (58 gt.)
Rear	59 L (62 qt.)
Hydraulic Reservoir and Filters	244 L (64.5 gal.)
Park Brake Oil (wet disc)	0.7 L (24 oz.)
Hydraulic System/Steering	
Pump (loader and steering)	2 variable-displacement, load-sensing, axial-piston pumps; closed-center system
Maximum Rated Flow at 6895 kPa (1,000 psi) and	621 L/m (164 gpm)
2,250 rpm	
System Relief Pressure (loader and steering)	24 132 kPa (3,500 psi)
Loader Controls	2-function valve; single- or dual-lever controls; control lever lockout feature; optional 3rd- and 4th-function valve with auxiliary levers
Steering (conforms to ISO 5010)	
Туре	Power, fully hydraulic; single-lever control and adjustable wristrest with conventional steering wheel override
Articulation Angle	80-deg. arc (40-deg. each direction)
Hydraulic Cycle Times	Z-Bar
Raise	5.9 sec.
Dump	1.9 sec.
Lower (float down)	3.5 sec.
Total	11.3 sec.
Turning Radius (measured to centerline of outside tire)	6.30 m (20 ft. 8 in.)
Dimensions with Standard Configuration	Z-BAR
--	5.5-m³ (7.25 cu. yd.) pin-on bucket
A Height to Top of Cab and Canopy	3.76 m (12 ft. 4 in.)
B Ground Clearance	463 mm (18.2 in.)
C Length from Centerline to Front Axle	1.85 m (6 ft. 1 in.)
D Wheelbase	3.70 m (12 ft. 2 in.)
E Dump Clearance	▲ (see page 38)
F Height to Hinge Pin, Fully Raised	4.62 m (15 ft. 2 in.)
G Dump Reach	\blacktriangle (see page 38)
H Maximum Digging Depth	93 mm (3.7 in.)
I Overall Length	▲▲▲ (see page 38)
J Maximum Rollback at Ground Level	40.5 deg.
K Maximum Rollback, Boom Fully Raised	56.3 deg.



Dimensions with Pin-on Bucket	844K Z-BAR					
Bucket Type/Size	General-Purpose with Bolt-on Edge and Wear Inserts	General-Purpose with Bolt-on Edge, without Wear Inserts	Light Material with Bolt-on Edge and Optional Spillguard, with- out Wear Inserts*	Light Material with Bolt-on Edge, Optional Spillguard, and Wear Inserts*	Spade-Nose Rock with Teeth, Seg- ments, Spillguard, and Wear Inserts	Spade-Nose Rock with Bolt-on Edge, Spillguard, and Wear Inserts
Capacity, Heaped	5.5 m³	5.5 m³	6.2 m³	6.2 m³	4.8 m³	4.8 m³
	(7.25 cu. yd.)	(7.25 cu. yd.)	(8.1 cu. yd.)	(8.1 cu. yd.)	(6.3 cu. yd.)	(6.3 cu. yd.)
Capacity, Struck	4.7 m³	4.7 m ³	5.6 m ³	5.6 m ³	4.1 m ³	4.1 m ³
	(6.2 cu. yd.)	(6.2 cu. yd.)	(7.3 cu. yd.)	(7.3 cu. yd.)	(5.4 cu. yd.)	(5.4 cu. yd.)
Bucket Weight	3759 kg	3515 kg	3741 kg	3998 kg	4260 kg	4124 kg
	(8,288 lb.)	(7,748 lb.)	(8,247 lb.)	(8,813 lb.)	(9,392 lb.)	(9,092 lb.)
Bucket Width	3.46 m	3.46 m	3.46 m	3.46 m	3.49 m	3.49 m
	(11 ft. 4 in.)	(11 ft. 4 in.)	(11 ft. 4 in.)	(11 ft. 4 in.)	(11 ft. 6 in.)	(11 ft. 6 in.)
Breakout Force	21 709 kg	21 709 kg	20 656 kg	20 656 kg	19 312 kg	19 723 kg
	(47,860 lb.)	(47,860 lb.)	(45,539 lb.)	(45,539 lb.)	(42,576 lb.)	(43,482 lb.)
Tipping Load, Straight	23 355 kg	23 616 kg	23 536 kg	23 256 kg	22 949 kg	23 142 kg
	(51,488 lb.)	(52,064 lb.)	(51,888 lb.)	(51,272 lb.)	(50,594 lb.)	(51,019 lb.)
Tipping Load, 37-deg. Full Turn	20 484 kg	20 746 kg	20 649 kg	20 370 kg	20 051 kg	20 245 kg
	(45,160 lb.)	(45,737 lb.)	(45,524 lb.)	(44,908 lb.)	(44,205 lb.)	(44,633 lb.)
Tipping Load, 40-deg. Full Turn	20 020 kg	20 282 kg	20 182 kg	19 902 kg	19 583 kg	19 776 kg
	(44,136 lb.)	(44,713 lb.)	(44,494 lb.)	(43,876 lb.)	(43,173 lb.)	(43,599 lb.)
Reach, 45-deg. Dump, 2.13-m (7 ft.) Clearance	2.28 m	2.28 m	2.31 m	2.31 m	2.47 m	2.38 m
	(7 ft. 6 in.)	(7 ft. 6 in.)	(7 ft. 7 in.)	(7 ft. 7 in.)	(8 ft. 1 in.)	(7 ft. 10 in.)
▲▲ Reach, 45-Deg. Dump, Full Height	1.49 m	1.49 m	1.54 m	1.54 m	1.80 m	1.64 m
	(4 ft. 11 in.)	(4 ft. 11 in.)	(5 ft. 1 in.)	(5 ft. 1 in.)	(5 ft. 11 in.)	(5 ft. 4 in.)
▲ Dump Clearance, 45 Deg., Full Height	3.32 m	3.32 m	3.27 m	3.27 m	3.05 m	3.21 m
	(10 ft. 11 in.)	(10 ft. 11 in.)	(10 ft. 9 in.)	(10 ft. 9 in.)	(10 ft. 0 in.)	(10 ft. 6 in.)
▲▲▲ Overall Length, Bucket on Ground	9.65 m	9.65 m	9.72 m	9.72 m	10.06 m	9.83 m
	(31 ft. 8 in.)	(31 ft. 8 in.)	(31 ft. 11 in.)	(31 ft. 11 in.)	(33 ft. 0 in.)	(32 ft. 3 in.)
Loader Clearance Circle, Bucket Carry Position	15.06 m	15.06 m	15.11 m	15.11 m	15.10 m	14.98 m
	(49 ft. 5 in.)	(49 ft. 5 in.)	(49 ft. 7 in.)	(49 ft. 7 in.)	(49 ft. 6 in.)	(49 ft. 2 in.)
Operating Weight	32 037 kg	31 792 kg	32 019 kg	32 276 kg	32 538 kg	32 402 kg
	(70,629 lb.)	(70,089 lb.)	(70,590 lb.)	(71,156 lb.)	(71,734 lb.)	(71,434 lb.)

Loader operating information is based on machine with identified linkage and standard equipment, PowerTech™ Plus 6135H (EPA Tier 3/EU Stage IIIA) engine, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator. This information is affected by changes in tires, ballast, and different attachments, and assumes no tire deflection per the standard ISO 14397-1 section 5. *Spillguard adds approximately 0.2 m³ (0.26 cu. yd.) to bucket rating.

Adjustments to Operating Weights and Tipping Loads with Buckets Z-BAR

Adjustments to operating weights and tipping loads are based on Z-bar machine and pin-on 5.5-m³ (7.25 cu. yd.) general-purpose bucket with bolt-on cutting

edge, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and /9-kg (1/5 lb.) operator*						
Add (+) or deduct (-) kg (lb.) as indicated for	Operating Weight	Tipping Loader, Straight	Tipping Load, 37-deg.	Tipping Load, 40-deg.		
loaders with 3-piece rims and			Full Turn SAE	Full Turn SAE		
John Deere PowerTech Plus 6135H	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)		
John Deere PowerTech™ 6135H	– 27 kg (– 60 lb.)	– 46 kg (– 101 lb.)	– 43 kg (– 95 lb.)	– 41 kg (– 90 lb.)		
29.5 R 25, 1 Star L-3	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)	0 kg (0 lb.)		
29.5 R 25, 1 Star L-3, 28 ply	+ 500 kg (+ 1,103 lb.)	+ 368 kg (+ 812 lb.)	+ 331 kg (+ 730 lb.)	+ 325 kg (+ 717 lb.)		
29.5 R 25, 1 Star L-5 ⁺	+ 894 kg (+ 1,972 lb.)	+ 113 kg (+ 248 lb.)	+ 26 kg (+ 56 lb.)	+ 31 kg (+ 68 lb.)		
*May change based on vehicle configuration, weight, or tire-pressure adjustments.						

[†]Equipped with 5-piece rims; 33 636-kg (74,000 lb.) ROPS limit must not be exceeded.

844K Z-BAR



LOOSE MATERIALS	kq/m³ lb	/cu vd
LOOSE MATERIALS	kg/III-ID	./cu. yu.
Chips, pulpwood	288	486
Cinders (coal, ashes, clinkers)	673	1,134
Clay and gravel, dry	1602	2,700
Clay, compact, solid	1746	2,943
Clay, dry in lump loose	1009	1,701
Clay, excavated in water	1282	2,160
Coal, anthracite, broken, loose	865	1,458
Coal, bituminous, moderately wet	801	1,350
Earth, common loam, dry	1218	2,052
Earth, mud, packed	1843	3,105
Granite, broken	1538	2,592
Gypsum	2275	3,834
Limestone, coarse, sized	1570	2,646
Limestone, mixed sizes	1682	2,835
Limestone, pulverized or crushed	1362	2,295
Sand, damp	2083	3,510
Sand, dry	1762	2,970
Sand, voids, full of water	2083	3,510
Sandstone, quarried	1314	2,214
Shale, broken crushed	1362	2,295
Slag, furnace granulated	1955	3,294
Stone or gravel, 37.5 to 87.5-mm		
(1.5 to 3.5") size	1442	2,430
Stone or gravel, 18.75-mm (3/4") size	ze 1602	2,700

* This guide, representing bucket sizes not necessarily manufactured by Deere, will help you in selecting proper bucket size for material density, loader configuration, and operating conditions. Optimum bucket size is determined after adding or subtracting all tipping load changes due to optional equipment. The "conservative load" line on this guide is recommended when operating in conditions such as soft ground and unlevel surfaces. The "maximum load" condition on this guide is sometimes utilized when operating on firm ground and level surfaces.

844K Z-BAR LOADER WITH PIN-ON BUCKET

Additional equipment

644 724 744 824 844 Engine • ۲ ۲ . Wet-sleeve cylinder liners • Programmable auto-idle and auto shutdown Selected idle adjustment from 900-1,250 rpm • • Starter protection Automatic derating for exceeded system temperatures Serpentine drive belt for automatic tensioner • . . . Electrical fuel-priming pump Dual-stage fuel filter and water separator • • • • • • . 500-hour vertical spin-on oil filter • • Engine-compartment light Chrome exhaust stack Automatic ether starting aid (recommended for cold starts below -12 deg. C [10 deg. F]) Engine-block heater (recommended for cold starts below -23 deg. C [-10 deg. F]) • . Centrifugal engine air pre-cleaner Powertrain • • • Front axle oil temperature sensor • • • Rear axle oil temperature sensor • • • • Programmable maximum high gear • • Clutch calibration engaged from monitor . . . 2.000-hour vertical spin-on transmission filter Transmission diagnostic ports • ۲ . • 5-speed transmission with lockup torque converter Automatic differential lock • ٠ ٠ Wheel-spin control ۲ Quad-Cool[™] Cooling System • • Heavy-duty, trash-resistant radiator and highambient cooling package 2-side access to all coolers • • • Isolated from engine compartment . • . Engine radiator • • • • Integral engine oil cooler . . Hydraulic oil cooler (oil to air) • • • • • Transmission oil cooler (oil to air) Charge air cooler (air to air) • • Coolant recovery tank • . . • . Antifreeze, -37 deg. C (-34 deg. F) Cool-on-demand swing-out fan • • • • Enclosed fan safety guard . Automatic reversing fan drive . Axle coolers • • Harsh environmental coolers Hydraulics 2 function — joystick with F-N-R Automatic return to dig In-cab adjustable automatic return to dig (Powerllel[™] and 844K only) In-cab adjustable automatic boom-height kickout/return to carry . . Reservoir with sight gauge and fill strainer • Hydraulic diagnostic ports 4,000-hour in-tank filter • • . . $2\,{\rm function}\,{\rm -\!\!-\!}$ joystick with steering column F-N-R • 2 function — 2-lever fingertip controls and steering column F-N-R 3 function — joystick with F-N-R and 3rd-function auxiliary lever 3 function — joystick with steering column F-N-R and 3rd-function auxiliary lever 3 function — 3-lever fingertip controls and steering column F-N-R 4 function — 4-lever fingertip controls and steering column F-N-R

 Ride control, automatic with monitor-adjustable speed settings Key: ● Standard ▲ Optional or special

644 724 744 824 844 Hydraulics (continued) Hydraulic control system for quick-coupler locking pins Steering Systems Conventional steering wheel with spinner knob Joystick steering (including conventional steer-ing column) with gearshift, F-N-R, and horn Secondary steering ▲ Electrical Solid-state electrical power-distribution system • • . Lockable master electrical-disconnect switch By-pass start safety cover at starter • Electric fuel priming pump with switch ۲ . • • Pre-wired for beacon/strobe light Lights: Halogen driving lights with guards (2) / Front (4) and rear (2) cab work lights (644K and 724K) / Front (4), rear cab (2), and rear grille (2) work lights (744K, 824K, and 844K) / Turn signals and flashers (644K, 724K, 744K, and 824K) / LED stop- and taillights • • • Horn, electric Reverse warning alarm Multi-function/multi-language LCD color monitor includes: Digital instruments — Analog display (hydraulic oil temperature, engine coolant temperature, transmission oil temperature, and engine oil pressure) / Digital display (engine rpm, transmission gear/direction indicator, hour meter, fuel level, speedometer, odometer, and outside temperature) Integrated cycle counter with 5 categories Indicator lights: Standard and selected options / Amber caution and red stop Operator-warning messages Built-in diagnostics: Diagnostic-code details / Sensor values / Calibrations / Individual circuit tester Heavy-duty LED turn signal and marker lights . Electrical corrosion-prevention package AM/FM/WB radio 24- to 12-volt, 10-amp converter • ۲ ٠ ٠ **Operator's Statio** Canopy with ROPS/FOPS, isolation mounted Key-less start with multiple security modes Sealed-switch module with function indicators Seat with backrest extension, deep foam, vinyl cover, and adjustable air suspension Hydraulic controls integrated to seat Seat belt, 76 mm (3 in.), with retractor • • • • Cup holders (2) Lunch-box/cooler holder • . . . Dome and reading light 12-volt power port Rubber floor mat • • • Tilt steering column Operator's manual storage compartment • • • • Outside (2) and inside (1) rearview mirrors Outside (2) and inside (2) rearview mirrors Left-side operator-station access Slip-resistant steps and ergonomic handholds Quiet cab with heater Quiet cab with air conditioning/heater Sun visor Radio ready . . Front and rear intermittent windshield wiper and washers Premium seat with high-wide back and head-rest extension, heated, leather/fabric cover, and adjustable air suspension

• Seat with backrest extension, deep foam, fabric cover, and adjustable air suspension

See your John Deere dealer for further information.

	724	744	824	844	Operator's Station (continued)
				A	Powered cab air pre-cleaner
		A			Large heated outside mirrors
					Beacon bracket Rear camera and radar object-detection system
				_	
	-	-			Embedded payload scale
				-	Fire extinguisher
					ROPS canopy rear window Loader Linkage
•					Z-bar loader linkage
					Powerllel linkage for visibility and parallel-lift
					High-lift Z-bar loader linkage
					Buckets and Attachments
•	•	•	•	•	Full line of Deere pin-on buckets
					Hi-Vis hydraulic coupler which accepts Euro-
_	_				pattern attachments (Volvo)
					Full line of Deere hook-on buckets and forks
					Bolt-on bucket spill guard
					Bolt-on fork frame guard
					Overall Vehicle
•	•	•	•	•	JDLink™ Ultimate wireless communication system (available in specific countries; see your dealer for details)
٠	٠	٠	٠		NeverGrease [™] rear-axle oscillation
٠	٠	٠	٠	٠	NeverGrease steering-cylinder joints
				•	Bushed pin joints (including static joints on bucket and steering cylinders)
•	•	•	•	•	Front and rear tie-downs (844K includes mid tie-downs)
					Rear cast bumper with rear hitch and locking pin
				•	Articulation locking bar
				-	Loader boom service locking bar
•	•	•	•	٠	40-deg. steering articulation to each side with rubber-cushion stops on frame
•	•	•	•	•	Vandal protection with lockable engine enclo- sures, right counterweight storage, battery box, and filler access for radiator/fuel/hydraulic transmission
	۲	۲	۲	٠	Right and left handrails, platforms, and steps
٠	٠	٠	٠	•	Service steps and handholds
٠	٠	٠	٠	•	Storage compartment
۲	۲	۲	۲	•	Fuel-tank fill strainer
٠	٠	۲	٠	•	Heavy-duty fuel-tank guard
٠	۲	٠	۲	•	Ground-level fueling
۲	۲	۲	۲	•	Same-side ground-level daily servicing
٠	٠	٠	٠	٠	Environmental drains for engine, transmission,
					hydraulic oils, and engine coolant
•	•	•	•	•	Fluid-sampling ports for engine, transmission, hydraulic and axle oils, and engine coolant
					23.5R25 L3 radial tires on 3-piece rims 26.5R25 L3 radial tires on 3-piece rims
					29.5R25 L3 radial tires on 3-piece rims
			-		Waste handler (Z-bar and High-Lift)
					NeverGrease linkage (Z-bar and High-Lift)
				•	Transmission side-frame and bottom guards
			-		with Level 2 sound package
					Fast-fuel system
					Quick fluid service (engine, transmission,
					hydraulic oils, and engine coolant)
					Fenders, full-coverage, front
					Fenders, full-coverage, front and rear
					Close-mounted steps
					Less wheels and tires with axle stops
					Rims less tires
		٠	٠	٠	Lift eyes
					License-plate bracket and light
					Forestry-application package (Powerllel only)
	•		•		Special guarding for waste and forestry appli- cations



Net engine power is with standard equipment including air cleaner, exhaust system, alternator, and cooling fan at test conditions per ISO 9249. No derating is required up to 3050-m (10,000 ft.) altitude. Specifications and design subject to change without notice. Specifications with the exception of bucket capacity are in accordance with all applicable ISO standards. Except where otherwise noted, these specifications are based on units with applicable linkage and standard equipment, ROPS cab, rear cast bumper/counterweight, transmission side-frame guards, bottom guards, standard tires, full fuel tank, and 79-kg (175 lb.) operator.