SWING MACHINES 2154G / 2156G / 2654G / 2656G



RELIABLE, EFFICIENT, PRODUCTIVE



ECRIFIE FENCES.

TO DESIGN OUR 2154G/2156G AND 2654G/2656G SWING MACHINES, we went to the woods and met with loggers — the ones who live it every day. We let them do the talking. **And we listened.**

Through our Customer Advocate Group (CAG), we collected invaluable input from customers just like you. Then we spent over a thousand hours testing the machines until we got them exactly right.

The G-Series is loaded with improvements you won't be able to imagine living without, including major cab updates that set new standards for comfort and safety. And a host of productivity-boosting enhancements that help deliver uptime and efficiency, while lowering daily operating costs.

Five years in the making. Backed by over a half-century of experience in the woods. The G-Series will redefine your expectations about what a swing machine can accomplish.



We're pretty excited about the G-Series machines. They've made lots of improvements. They've got more spacious cabs. They're easier to service and maintain. Deere really listened to our input, and the results speak for themselves.

Brent Parries, CAG member Pacific Forest Contractors Inc., Eagle Creek, Oregon



TAME THE TOUGHEST TIMBER These go-getters won't let you down.

To make these workhorses even better, we went to our toughest customers — loggers just like you — to get fresh ideas on making our swing machines more rugged and reliable.

Simplified electrical system

More dependable electrical architecture simplifies wiring harnesses and reduces the number of electrical connectors, fuses, and relays by approximately 25 percent. JDLink[™] enables quick fault detection and troubleshooting.

More durable structures

Undercarriage X-frames and upperframe structures have been improved to deliver significantly longer life than previous models — in some cases up to 67-percent more.

Hydraulic reversing fan

Hydraulically driven, variable-speed fan runs only as needed, conserving power and fuel. Reversing option automatically reverses airflow to eject debris from the cooler cores, decreasing cooler-maintenance frequency.

More robust cooling system

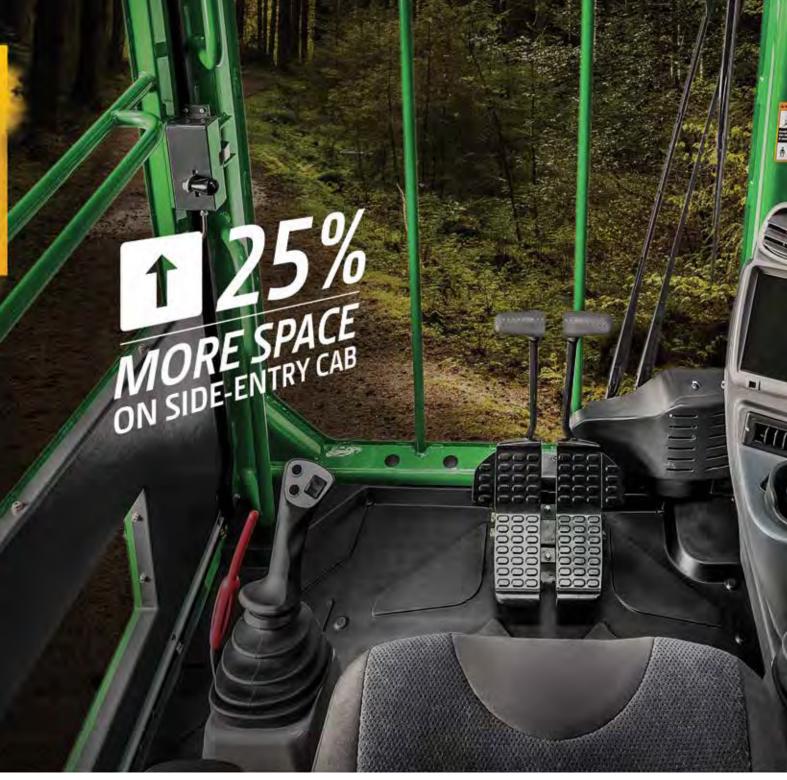
Larger, more durable, and highercapacity coolers along with improved airflow help reduce hydraulic operating temperatures, for maximized component life.

Reliable rollers

On the 2154G and 2156G, new largerdiameter lower rollers with polished shafts and improved seals extend wear life, while reducing downtime and maintenance costs.







Improved visibility

Countless hours of virtual-reality studies and field-testing with loggers resulted in superb all-around visibility. In the log-loader rear-entry cab, floor-mounted windows and cab-forward riser option improve views to the tracks and working area for log-loading applications. Polycarbonate windows durably meet safety requirements.

Easy-to-read monitor

Multi-language color LCD monitor provides intuitive access to a wealth of machine data and functions.

Better access

A staircase at the rear of the machine eases cab entry and exit, for more stable footing where and when you need it.

DESIGNED BY LOGGERS, FOR LOGGERS Visionary cab design.

Two cab options are significantly more comfortable. New side-entry cab is 25-percent larger than the previous model. Rear-entry cab, now standard on the 2156G and 2656G, features windows in the floor and injection-molded polycarbonate windows, for superb visibility to the tracks and working area. Cab-forward design improves visibility to the right. Other fatigue-beating creature comforts include efficient climate control, heated/cooled seats, ergonomic controls, and XM Satellite Radio[™]-ready system.

John Deere has made a very good machine even better. Some of the improvements are just phenomenal, especially in terms of operator safety, visibility, and ergonomics.

Tristan Allen, CAG member CLT Logging, Inc., Montague, California



Spacious, more comfortable cab

Roomier cab boasts an additional three in. of legroom. It's isolation mounted to reduce noise and vibration while smoothing the ride in rough terrain, substantially minimizing fatigue.

Effortless control

Ergonomically correct short-throw pilot levers provide smooth, precise fingertip control with less movement or effort.

GET MORE DONE See the light.

Whether you are log loading, road building, decking, shovel logging, or processing/ harvesting, G-Series Swing Machines will help you move more wood, more efficiently. Choose a 2154G/2654G Forestry Excavator or 2156G/2656G Crawler Log Loader to match your application.

Enhanced lighting options

Optional 14-light LED package delivers 40-percent more illumination.

Service lighting

With the LED lighting option, illumination in all service compartments means you won't have to fumble around for a flashlight before dawn or after dark.

More stable and able

Longer track frames on the 2656G (optional on the 2654G) put more track on the ground, for increased stability — and up to 14-percent more lifting capacity.

Fully integrated processing heads

Reliable, productive Waratah heads come factory installed and ready to go. Through-nose plumbing option routes hoses up and out of harm's way to extend hose life, increasing uptime and reducing operating costs.





*STANDARD ON 2656G, OPTIONAL ON 2654G.





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ULTIMATE UPTIME, JDLINK, JOHN DEERE FORESTSIGHT™ Because time is money.

Loggers demand more uptime. Fast, accurate diagnosis of machine problems. Rapid, effective service response and the right part, the first time. And closer tracking of machines and operators for maximum efficiency. John Deere forestry technology solutions are there to help — wherever the woods take you.

Keep downtime down with
ULTIMATE UPTIME

In addition to the base John Deere ForestSight features, our dealers work with you to build an uptime package that meets your specific needs, including customized maintenance and repair agreements, onsite parts availability, extended warranties, fluid sampling, response-time guarantees, and more.

Get valuable insight with JOHN DEERE FORESTSIGHT

With a JDLink subscription, alerts can be sent to your computer or mobile device — or your dealer, if you choose — to inform you of immediate machine issues. If downtime does occur, exclusive remote diagnostics and programming enable your Deere dealer to minimize the time and cost associated with sending a technician to the logging site for an initial diagnostic visit. You can also receive reminders of periodic scheduled maintenance on your computer or mobile device, or from your dealer.



Servicing the machine is much quicker and simpler. Maintenance items are easy to access and grouped in one location. And with the service lighting, you are not fumbling around in the dark.

Troy Bremner, CAG member

Clusko Logging, Kelowna, British Columbia

RUN THE NUMBERS.

Better fuel economy

PowerTech[™] Plus 6.8L EPA Tier 3/EU Stage IIIA engine on the 2154G and 2156G improves uptime and reduces fuel consumption by five to eight percent. New "half-lever" hydraulic-control system reduces fuel consumption by another three to five percent, depending on application.

Convenient maintenance

Ground-level servicing and conveniently located filters, fluid-fill locations, and grease points help ease daily checks and preventive maintenance.

Remote diagnostics

When equipped with JDLink, fast, accurate remote diagnostics and rapid service response with the right part the first time, industry-leading parts availability, and dealer support are always within easy reach.

Productivity your way

Three productivity modes allow you to adjust the machine to the application. **High-productivity** delivers more power and faster hydraulic response. **Power** delivers a balance of power, speed, and fuel economy for normal operation. **Economy** limits top speed and helps save fuel.



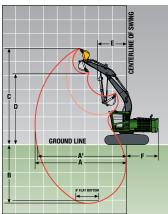


Forda		
Engine	2154G Road Builder / Processor	Dest (West (DOW)
	U.S. and U.S. Territories	Rest of World (ROW)
Manufacturer and Model	John Deere PowerTech™ PVS 6.8 L	John Deere PowerTech™ Plus 6.8 L
Non-Road Emission Standards	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA
Net Rated Power (ISO 9249)	122 kW (164 hp) at 2,000 rpm	122 kW (164 hp) at 2,000 rpm
Cylinders	6	6
Engine Displacement	6.8 L (415 cu. in.)	6.8 L (415 cu. in.)
Off-Level Capacity	70% (35 deg.)	70% (35 deg.)
Aspiration	Turbocharged, air-to-air charge-air cooler	Turbocharged, air-to-air charge-air cooler
Oil Filter, Remote Mounted	Full-flow spin-on filter	Full-flow spin-on filter
Cooling		
Fan Drive	Cool-on-demand hydraulic-driven, suction-type far	n remote-mounted drive w/ optional reversing fan
Powertrain		
2-speed propel with automatic shift		
Undercarriage	Heavy Duty (HD)	Extreme Duty (XD)
Maximum Travel Speed		
Low	3.2 km/h (2.0 mph)	2.9 km/h (1.8 mph)
High	4.8 km/h (3.0 mph)	4.7 km/h (2.9 mph)
Drawbar Pull	22 634 kgf (49,900 lbf)	25 435 kgf (56,075 lbf)
Hydraulics		
Open center, pilot operated		
Main Pumps	2 variable-displacement pumps	
Maximum Rated Flow x 2	236 L/m (62.3 gpm)	
System Operating Pressure		
Implement Circuits	34 300 kPa (4,975 psi)	
Power Boost	38 000 kPa (5,511 psi)	
Controls	Pilot levers; short-stroke, low-effort hydraulic pilot	with shutoff lover
Electrical	There is a short-stroke, low-errort hydraulic phot	
	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA
System Voltage	24 volt	24 volt
Alternator Rating	150 amp	130 amp
2		150 amp
Lights	E halonon: D cab front and D sight hand from the set	leflector standard / 1/ LEDs antional
Work	5 halogen: 3 cab front and 2 right-hand front log d	
Access (optional)	1 LED (rear right cab)	1 LED (rear right cab)
Service	5 LEDs (compartment and engine hood)	5 LEDs (compartment and engine hood)
Undercarriage		
Rollers (per side)		
Carrier	2	
Track	8	
Shoes Double Grousers (per side)		
Standard Duty (SD)	49	
HD	46	
	15	
XD	45	
	45	
XD	45 190 mm (7.5 in.)	
XD Undercarriage Pitch		

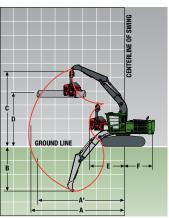


Ground Pressure	2154G Road Builde			2154G Processor			
Undercarriage	2.62-m	2.62-m	2.79-m	2.62-m	2.62-m		2.79-m
	(8 ft. 7 in.) SD/HD	(8 ft. 7 in.) XD		(8 ft. 7 in.) SD/HD	(8 ft. 7 in.	.) XD	(9 ft. 2 in.)
700-mm (28 in.) Double-Grouser Shoes	61.5 kPa	57.9 kPa	53.1 kPa	62.3 kPa	58.5 kPa		53.7 kPa
	(8.92 psi)*	(8.40 psi)	(7.70 psi)	(9.04 psi)*	(8.48 psi)		(7.79 psi)
*600-mm (24 in.) double-grouser shoes.							
Swing Mechanism	2154G Road Builde	er / Processor					
Swing Speed	12.6 rpm						
Swing Torque	74 376 Nm (54,857	'lbft.)					
Operator's Station							
Operator Height from Ground (eye level)							
Side-Entry Forestry Cab	2998 mm (9 ft. 11 i						
Rear-Entry Log Loader Cab	4345 mm (14 ft. 4 i	n.)					
Serviceability							
Refill Capacities							
Fuel Tank	800.0 L (211 gal.)						
Cooling System	30.5 L (8.1 gal.)						
Diesel Exhaust Fluid (DEF) Tank (FT4)	42.4 L (11.2 gal.)						
Engine Crankcase (including filter)	20.0 L (20.6 qt.)						
Hydraulic Tank Oil	136.0 L (36.0 gal.)						
Operating Weights	2154G Road Builde			2154G Processor			
Operating Weights With full fuel tank, 79-kg (175 lb.) opera	ator, side-entry foresti	y cab, 4187-kg	(9,228 lb.) counterweig		ıble-grouse	er shoes,	FT4 engine, and
Operating Weights With full fuel tank, 79-kg (175 lb.) opera	ator, side-entry forestr attachment included	y cab, 4187-kg		μht, 600-mm (24 in.) doι	-		-
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Operating Weights With full fuel tank, 79-kg (175 lb.) opera 2.62-m (8 ft. 7 in.) HD undercarriage; no SAE Operating Weight Optional Components (add weight) Rear-Entry Cab Cab Forward Undercarriage 2.62-m (8 ft. 7 in.) XD 2.79-m (9 ft. 2 in.) Operating Dimensions With 600-mm (24 in.) shoes, 4187-kg (9 A Maximum Reach A ¹ Maximum Reach at Ground Level B Maximum Working Depth	ator, side-entry forestr b attachment included EPA Final Tier 4/EU 28 000 kg (61,730 2.9-m (9 ft. 6 in.) A 0.91-m ³ (1.19 cu. y 9.86 m (32 ft. 4 in.) 9.63 m (31 ft. 7 in.) 5.64 m (18 ft. 6 in.)	y cab, 4187-kg <i>Stage IV EP</i> , Ib.) 27 671 kg (1,480 739 kg (1,630 3240 kg (7,14 106 kg (233 ht, full fuel tanl <i>rm; 830-kg (1,8</i> <i>id.), 1065-mm (</i>	A Tier 3/EU Stage IIIA 773 kg (61,230 lb.) 0 lb.) 0 lb.) 3 lb.) 1b.) k, 79-kg (175 lb.) operat 330 lb.),	ht, 600-mm (24 in.) dou EPA Final Tier 4/EL 28 352 kg (62,505 cor, and standard equipn 3.32-m (10 ft. 10 i 8.74 m (28 ft. 8 in. 8.46 m (27 ft. 9 in. 4.72 m (15 ft. 6 in.	/ Stage IV Ib.) 671 kg (1 739 kg (1 3240 kg (7 106 kg (7 nent n.) Processo	EPA Tie 28 125 ,480 lb.) ,630 lb.) 7,143 lb. 233 lb.)	er 3/EU Stage III kg (62,005 lb.)
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Operating Weights With full fuel tank, 79-kg (175 lb.) opera 2.62-m (8 ft. 7 in.) HD undercarriage; no SAE Operating Weight Optional Components (add weight) Rear-Entry Cab Cab Forward Undercarriage 2.62-m (8 ft. 7 in.) XD 2.79-m (9 ft. 2 in.) Operating Dimensions With 600-mm (24 in.) shoes, 4187-kg (9 A Maximum Reach A ¹ Maximum Reach at Ground Level B Maximum Working Depth C Maximum Working Height D Maximum Log-Level Height* E Minimum Swing Radius	ator, side-entry forestr b attachment included EPA Final Tier 4/EL 28 000 kg (61,730 2.9-m (9 ft. 6 in.) A 0.91-m ³ (1.19 cu. y 9.86 m (32 ft. 4 in.) 9.63 m (31 ft. 7 in.) 5.64 m (18 ft. 6 in.) 11.05 m (36 ft. 3 in 8.33 m (27 ft. 4 in.) 2.36 m (7 ft. 9 in.)	y cab, 4187-kg <i>Stage IV EP</i> , lb.) 27 671 kg (1,484 739 kg (1,630 3240 kg (7,14 106 kg (233 ht, full fuel tanl <i>rm; 830-kg (1,8</i> <i>d.), 1065-mm (</i>	A Tier 3/EU Stage IIIA 773 kg (61,230 lb.) 0 lb.) 0 lb.) 3 lb.) 1b.) k, 79-kg (175 lb.) operat 330 lb.),	tor, and standard equipn 3.32-m (10 ft. 10 in 8.74 m (28 ft. 8 in, 8.74 m (28 ft. 8 in, 8.46 m (27 ft. 9 in, 4.72 m (15 ft. 6 in, 9.68 m (31 ft. 9 in, 7.26 m (23 ft. 10 ir 2.74 m (9 ft. 0 in,)	/ Stage IV Ib.) 671 kg (1 739 kg (1 3240 kg (7 106 kg (7 106 kg (7 106 kg (7))))))))	EPA Tie 28 125 ,480 lb.) ,630 lb.) 7,143 lb. 233 lb.)	er 3/EU Stage III. kg (62,005 lb.)
Operating Weights With full fuel tank, 79-kg (175 lb.) opera 2.62-m (8 ft. 7 in.) HD undercarriage; no SAE Operating Weight Optional Components (add weight) Rear-Entry Cab Cab Forward Undercarriage 2.62-m (8 ft. 7 in.) XD 2.79-m (9 ft. 2 in.) Operating Dimensions With 600-mm (24 in.) shoes, 4187-kg (9 A Maximum Reach A ¹ Maximum Reach at Ground Level B Maximum Working Depth C Maximum Working Height D Maximum Log-Level Height*	ator, side-entry forestr b attachment included EPA Final Tier 4/EL 28 000 kg (61,730 2.9-m (9 ft. 6 in.) A 0.91-m ³ (1.19 cu. y 9.86 m (32 ft. 4 in.) 9.63 m (31 ft. 7 in., 5.64 m (18 ft. 6 in.) 11.05 m (36 ft. 3 in 8.33 m (27 ft. 4 in.)	y cab, 4187-kg <i>Stage IV EP</i> , lb.) 27 671 kg (1,484 739 kg (1,630 3240 kg (7,14 106 kg (233 ht, full fuel tanl <i>rm; 830-kg (1,8</i> <i>d.), 1065-mm (</i>	A Tier 3/EU Stage IIIA 773 kg (61,230 lb.) 0 lb.) 0 lb.) 3 lb.) 1b.) k, 79-kg (175 lb.) operat 330 lb.),	t, 600-mm (24 in.) dou EPA Final Tier 4/EL 28 352 kg (62,505 3.32-m (10 ft. 10 in 8.74 m (28 ft. 8 in. 8.46 m (27 ft. 9 in. 4.72 m (15 ft. 6 in. 9.68 m (31 ft. 9 in. 7.26 m (23 ft. 10 in	/ Stage IV Ib.) 671 kg (1 739 kg (1 3240 kg (7 106 kg (7 106 kg (7 106 kg (7))))))))	EPA Tie 28 125 ,480 lb.) ,630 lb.) 7,143 lb. 233 lb.)	er 3/EU Stage III, kg (62,005 lb.)

2154G Road Builder

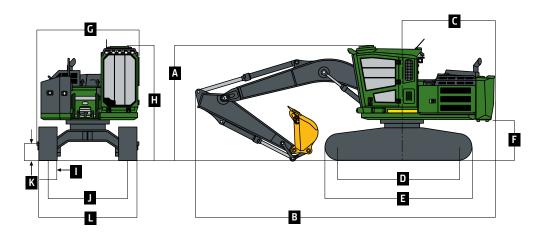


2154G Processor

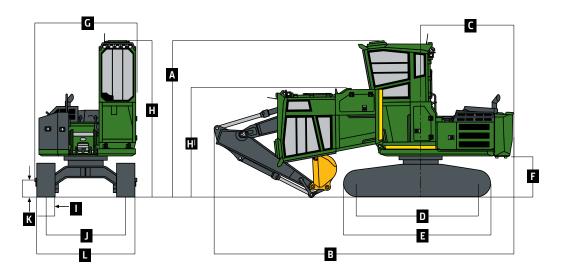


Machine Dimensions	2154G Road Builder		2154G Processor	
Undercarriage	2.62-m (8 ft. 7 in.) SD/HD	2.79-m (9 ft. 2 in.)	2.62-m (8 ft. 7 in.) SD/HD	2.79-m (9 ft. 2 in.)
A Height (side-entry cab)	3.73 m (12 ft. 3 in.)	3.78 m (12 ft. 5 in.)	3.73 m (12 ft. 3 in.)	3.78 m (12 ft. 5 in.)
B Overall Length	9.83 m (32 ft. 3 in.)	9.83 m (32 ft. 3 in.)	9.86 m (32 ft. 4 in.)	9.86 m (32 ft. 4 in.)
C Rear-End Length / Swing Radius	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)
D Distance Between Idler / Sprocket	3.66 m (12 ft. 0 in.)	3.66 m (12 ft. 0 in.)	3.66 m (12 ft. 0 in.)	3.66 m (12 ft. 0 in.)
Centerline				
E Undercarriage Length	4.45 m (14 ft. 7 in.)	4.45 m (14 ft. 7 in.)	4.45 m (14 ft. 7 in.)	4.45 m (14 ft. 7 in.)
F Counterweight Clearance	1.37 m (4 ft. 6 in.)	1.42 m (4 ft. 8 in.)	1.37 m (4 ft. 6 in.)	1.42 m (4 ft. 8 in.)
G Upperstructure Width	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)
H Cab Height (side-entry cab)	3.73 m (12 ft. 3 in.)	3.78 m (12 ft. 5 in.)	3.73 m (12 ft. 3 in.)	3.78 m (12 ft. 5 in.)
H ¹ Tilted Cab Height (rear-entry cab)	3.58 m (11 ft. 9 in.)	3.63 m (11 ft. 11 in.)	3.58 m (11 ft. 9 in.)	3.63 m (11 ft. 11 in.)
I Track Shoe Width	0.61 m (24 in.) w/	0.71 m (28 in.) w/	0.61 m (24 in.) w/	0.71 m (28 in.) w/
	600-mm (24 in.) shoes	700-mm (28 in.) shoes	600-mm (24 in.) shoes	700-mm (28 in.) shoes
J Center of Sprocket to Center of	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)
Sprocket				
K Ground Clearance	0.71 m (28 in.)	0.76 m (30 in.)	0.71 m (28 in.)	0.76 m (30 in.)
L Undercarriage Width	3.30 m (10 ft. 10 in.) w/	3.51 m (11 ft. 6 in.) w/	3.30 m (10 ft. 10 in.) w/	3.51 m (11 ft. 6 in.) w/
	600-mm (24 in.) shoes	700-mm (28 in.) shoes	600-mm (24 in.) shoes	700-mm (28 in.) shoes

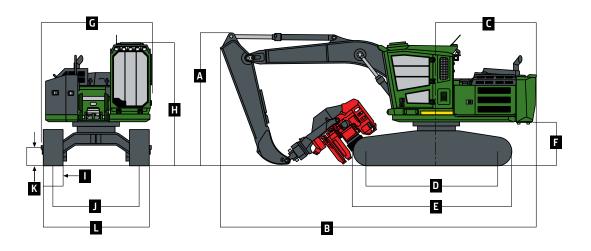
2154G Road Builder – Low Cab



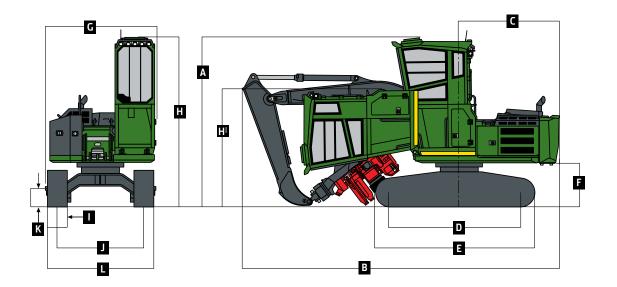
2154G Road Builder – High Cab



2154G Processor – Low Cab



2154G Processor – High Cab



Attachment weight is not included when calculating the lift capacities.

Boldface type indicates hydraulic-limited capacities with power boost; lightface type indicates stability-limited capacities, in kg (lb.). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine.

Lift Capacity — 2154G R	load Builder with 2	.79-m (9 ft. 2 in	.) undercarriage a	nd 700-mm (28	in.) shoes; bare p	in		
	3.1 m (10 ft.)	4.6 m (15 ft.)	6.1 m (20 ft.)	7.6 m (25 ft.)
Load Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
7.6 m (25 ft.)			5010 (11,040)	5010 (11,040)	5070 (11,170)	5070 (11,170)		
6.1 m (20 ft.)			5420 (11,950)	5420 (11,950)	5070 (11,160)	5070 (11,160)		
4.6 m (15 ft.)	9030 (19,910)	9030 (19,910)	6620 (14,590)	6620 (14,590)	5570 (12,280)	5570 (12,280)	5050 (11,130)	5050 (11,130)
3.1 m (10 ft.)			8260 (18,210)	8260 (18,210)	6310 (13,900)	6310 (13,900)	5350 (11,790)	5350 (11,790)
1.5 m (5 ft.)			9580 (21,110)	9580 (21,110)	6980 (15,380)	6980 (15,380)	5650 (12,450)	5650 (12,450)
Ground Line	15 040 (33,160)	15 040 (33,160)	10 040 (22,140)	10 040 (22,140)	7330 (16,160)	7330 (16,160)	5770 (12,710)	5610 (12,370)
–1.5 m (–5 ft.)	13 840 (30,510)	13 840 (30,510)	9700 (21,380)	9700 (21,380)	7180 (15,830)	7180 (15,830)	5420 (11,940)	5420 (11,940)
–3.1 m (–10 ft.)	11 750 (25,900)	11 750 (25,900)	8520 (18,780)	8520 (18,780)	6260 (13,790)	6260 (13,790)		

Attachment weight is not included when calculating the lift capacities.

Boldface type indicates hydraulic-limited capacities with power boost; lightface type indicates stability-limited capacities, in kg (lb.). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine.

Lift Capacity — 2154G	3.1 m	•	4.6 m	• •	6.1 m (20 ft.)		7.6 m (25 ft.)	
Load Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
7.6 m (25 ft.)					4680 (10,320)	4680 (10,320)		
6.1 m (20 ft.)			4920 (10,850)	4920 (10,850)	4780 (10,530)	4780 (10,530)	4730 (10,430)	4730 (10,430)
4.6 m (15 ft.)	7790	7790	6140	6140	5330	5330	4900	4900
	(17,180)	(17,180)	(13,530)	(13,530)	(11,750)	(11,750)	(10,790)	(10,790)
3.1 m (10 ft.)	12 610	12 610	7880	7880	6130	6130	5260	5260
	(27,800)	(27,800)	(17,370)	(17,370)	(13,520)	(13,520)	(11,590)	(11,590)
1.5 m (5 ft.)	15 740	15 740	9430	9430	6920	6920	5640	5440
	(34,680)	(34,680)	(20,780)	(20,780)	(15,240)	(15,240)	(12,430)	(11,990)
Ground Line	15 860	15 860	10 180	10 180	7400	7230	5860	5330
	(34,950)	(34,950)	(22,430)	(22,430)	(16,320)	(15,930)	(12,920)	(11,750)
–1.5 m (–5 ft.)	14 880	14 880	10 080	10 080	7420	7130	5730	5290
	(32,800)	(32,800)	(22,220)	(22,220)	(16,360)	(15,720)	(12,630)	(11,660)
–3.1 m (–10 ft.)	13 010 (28,680)	13 010 (28,680)	9160 (20,190)	9160 (20,190)	6770 (14,920)	6770 (14,920)		



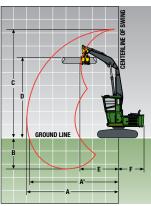
Engine	2156G Valve-in-Head (VIH) Log Loader / Live-H	eel Log Loader
	U.S. and U.S. Territories	Rest of World (ROW)
Manufacturer and Model	John Deere PowerTech™ PVS 6.8 L	John Deere PowerTech™ Plus 6.8 L
Non-Road Emission Standards	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA
Net Rated Power (ISO 9249)	122 kW (164 hp) at 2,000 rpm	122 kW (164 hp) at 2,000 rpm
Cylinders	6	6
Engine Displacement	6.8 L (415 cu. in.)	6.8 L (415 cu. in.)
Off-Level Capacity	70% (35 deg.)	70% (35 deg.)
Aspiration	Turbocharged, air-to-air charge-air cooler	Turbocharged, air-to-air charge-air cooler
Oil Filter, Remote Mounted	Full-flow spin-on filter	Full-flow spin-on filter
Cooling		
Fan Drive	Cool-on-demand hydraulic-driven, suction-type f	an remote-mounted drive w/ optional reversing fan
Powertrain	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	· · · · · · · · · · · · · · · · · · ·
2-speed propel with automatic shift		
Undercarriage	Heavy Duty (HD)	Extreme Duty (XD)
Maximum Travel Speed		
Low	3.2 km/h (2.0 mph)	2.9 km/h (1.8 mph)
High	4.8 km/h (3.0 mph)	4.7 km/h (2.9 mph)
Drawbar Pull	22 634 kgf (49,900 lbf)	25 435 kgf (56,075 lbf)
Hydraulics	05 (19)000 (01)	
Open center, pilot operated		
Main Pumps	2 variable-displacement pumps	
Maximum Rated Flow x 2	236 L/m (62.3 gpm)	
System Operating Pressure		
Implement Circuits	34 300 kPa (4,975 psi)	
Power Boost	38 000 kPa (5,511 psi)	
Controls	Pilot levers; short-stroke, low-effort hydraulic pil	ot with shutoff lever
Electrical		
	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA
System Voltage	24 volt	24 volt
Alternator Rating	150 amp	130 amp
Lights		
Work	5 halogen: 3 cab front and 2 right-hand front log	deflector standard / 14 LEDs optional
Access (optional)	1 LED (rear right cab)	1 LED (rear right cab)
Service	5 LEDs (compartment and engine hood)	5 LEDs (compartment and engine hood)
Undercarriage	· · · · · · · · · · · · · · · · · · ·	
Rollers (per side)		
Carrier	2	
Track	8	
Shoes, Double Grousers (per side)		
HD	46	
XD	45	
Undercarriage Pitch		
HD	203 mm (8.0 in.)	
XD	216 mm (8.5 in.)	
·		



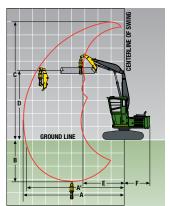
Ground Pressure	2156G VIH Log L	oader		2156G Live-Heel	2156G Live-Heel Log Loader			
Undercarriage	2.62-m	2.62-m	2.79-m	2.62-m	2.62-m		2.79-m	
-	(8 ft. 7 in.) HD	(8 ft. 7 in.) XD	(9 ft. 2 in.)	(8 ft. 7 in.) HD	(8 ft. 7 in.) XD	(9 ft. 2 in.)	
700-mm (28 in.) Double-Grouser Shoes	67.6 kPa	62.9 kPa	58.2 kPa	68.2 kPa	50.1 kPa		58.7 kPa	
	(9.80 psi)*	(9.12 psi)	(8.44 psi)	(9.89 psi)*	(7.27 psi)†	t	(8.51 psi)	
*600-mm (24 in.) double-grouser shoes. / *900-mm do	ouble-grouser shoes.	· · ·		· · ·				
Swing Mechanism	2156G VIH Log L	oader / Live-Heel Lo	og Loader					
Swing Speed	12.6 rpm							
Swing Torque	74 376 Nm (54,8	57 lbft.)						
Operator's Station								
Operator Height from Ground (eye level)								
Side-Entry Forestry Cab	2998 mm (9 ft. 1	1 in.)						
Rear-Entry Log Loader Cab	4345 mm (14 ft.	4 in.)						
Serviceability								
Refill Capacities								
Fuel Tank	800.0 L (211 gal.)						
Cooling System	30.5 L (8.1 gal.)							
Diesel Exhaust Fluid (DEF) Tank (FT4)	42.4 L (11.2 gal.)							
Engine Crankcase (including filter)	20.0 L (20.6 qt.)							
Hydraulic Tank Oil	136.0 L (36.0 gal	.)						
Operating Weights	2156G VIH Log L			2156G Live-Heel				
With full fuel tank, 79-kg (175 lb.) opera		stry cab, 4923-kg (10),850 lb.) counterwei	ght, 700-mm (28 in.)	double-grous	er shoes,	FT4 engine, a	
2.79-m (9 ft. 2 in.) undercarriage; no at								
	EPA Final Tier 4/I	2	ier 3/EU Stage IIIA	EPA Final Tier 4/I			· 3/EU Stage III	
SAE Operating Weight	30 882 kg (68,08	3 lb.) 30 65	5 kg (67,583 lb.)	31 169 kg (68,17	5 lb.)	30 942 I	kg (68,215 lb.)	
Optional Components (add weight)								
Side-Entry Cab		–671 kg (–1,480			–671 kg (–			
Rear-Entry Cab Forward		68 kg (150 lb.)			68 kg (1	50 lb.)		
Undercarriage								
2.62-m (8 ft. 7 in.) HD		–106 kg (–233 lt			–106 kg (-			
2.62-m (8 ft. 7 in.) XD		3134 kg (6,910 ll	b.)		3134 kg (6	5,910 lb.)		
Operating Dimensions								
With 700-mm (28 in.) shoes, 4923-kg (1								
		n.) VIH Log Loader A	Arm	4.04-m (13 ft. 3 i		Log Load	ler Arm	
A Maximum Reach	9.93 m (32 ft. 7 i	n.)		10.97 m (36 ft. 0	in.)			
A ¹ Maximum Reach at Ground Level	9.70 m (31 ft. 10	in.)		10.77 m (35 ft. 4	in.)			
B Maximum Working Depth	3.30 m (10 ft. 10	in.)		4.32 m (14 ft. 2 ii	n.)			
C Maximum Working Height	11.61 m (38 ft. 1	in.)		12.65 m (41 ft. 6	in.)			
D Maximum Log-Level Height*	9.19 m (30 ft. 2 i	n.)		9.25 m (30 ft. 4 ii	ר.) [†]			
E Minimum Swing Radius	4.57 m (15 ft. 0 i	n.)		4.24 m (13 ft. 11	in.)			
F Tail Swing Radius	3.12 m (10 ft. 3 i			3.12 m (10 ft. 3 ii				
*Attachment dependent.								
[†] Log resting on heel rack front plate.								

[†]Log resting on heel rack front plate.

2156G VIH

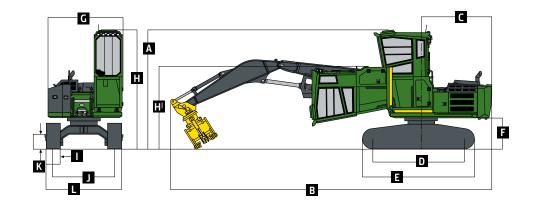


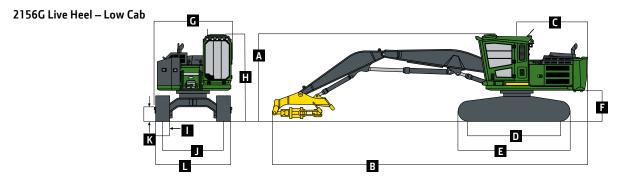
2156G Live Heel

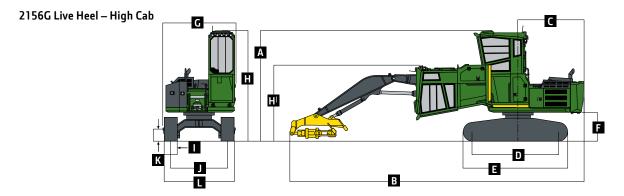


Machine Dimensions	2156G VIH Log Loader		2156G Live-Heel Log Load	er
Undercarriage	2.62-m (8 ft. 7 in.) HD	2.79-m (9 ft. 2 in.)	2.62-m (8 ft. 7 in.) XD	2.79-m (9 ft. 2 in.)
A Height (rear-entry cab)	3.58 m (11 ft. 9 in.)	3.63 m (11 ft. 11 in.)	3.61 m (11 ft. 10 in.)	3.63 m (11 ft. 11 in.)
B Overall Length	13.67 m (44 ft. 10 in.)	13.67 m (44 ft. 10 in.)	13.49 m (44 ft. 3 in.)	13.49 m (44 ft. 3 in.)
C Rear-End Length / Swing Radius	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)	3.10 m (10 ft. 2 in.)
D Distance Between Idler / Sprocket	3.66 m (12 ft. 0 in.)	3.66 m (12 ft. 0 in.)	3.73 m (12 ft. 3 in.)	3.66 m (12 ft. 0 in.)
Centerline				
E Undercarriage Length	4.45 m (14 ft. 7 in.)	4.45 m (14 ft. 7 in.)	4.70 m (15 ft. 5 in.)	4.45 m (14 ft. 7 in.)
F Counterweight Clearance	1.37 m (4 ft. 6 in.)	1.42 m (4 ft. 8 in.)	1.40 m (4 ft. 7 in.)	1.42 m (4 ft. 8 in.)
G Upperstructure Width	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)	3.23 m (10 ft. 7 in.)
H Cab Height (rear-entry cab)	5.08 m (16 ft. 8 in.)	5.13 m (16 ft. 10 in.)	5.11 m (16 ft. 9 in.)	5.13 m (16 ft. 10 in.)
H ¹ Tilted Cab Height (rear-entry cab)	3.58 m (11 ft. 9 in.)	3.63 m (11 ft. 11 in.)	3.61 m (11 ft. 10 in.)	3.63 m (11 ft. 11 in.)
I Track Shoe Width	0.61 m (24 in.) w/	0.71 m (28 in.) w/	0.91 m (36 in.) w/	0.71 m (28 in.) w/
	600-mm (24 in.) shoes	700-mm (28 in.) shoes	900-mm (36 in.) shoes	700-mm (28 in.) shoes
J Center of Sprocket to Center of	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)
Sprocket				
K Ground Clearance	0.71 m (28 in.)	0.76 m (30 in.)	0.71 m (28 in.)	0.76 m (30 in.)
L Undercarriage Width	3.30 m (10 ft. 10 in.) w/	3.51 m (11 ft. 6 in.) w/	3.53 m (11 ft. 7 in.) w/	3.51 m (11 ft. 6 in.) w/
	600-mm (24 in.) shoes	700-mm (28 in.) shoes	900-mm (36 in.) shoes	700-mm (28 in.) shoes

2156G VIH







2156<mark>G</mark>

Attachment weight is not included when calculating the lift capacities. Boldface type indicates hydrauliclimited capacities with power boost; lightface type indicates stability-limited capacities, in kg (lb.). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine.

	4	.6 m (15 ft	.)	(5.1 m (20 ft.)	7	.6 m (25 ft	.)	ç	9.1 m (30 ft.)	
oad Point Height	Over Fro	nt O	ver Side	Over Fro	ont Ov	ver Side	Over Fro	nt C	lver Side	Over Fro	ont O	ver Side
10.7 m (35 ft.)	11 700		11 700									
	(25,800) (2	25,800)									
9.1 m (30 ft.)	10 240		10 240	9110		8820						
	(22,570) (2	22,570)	(20,07	D) (1	9,440)						
7.6 m (25 ft.)				8770		8770	7900		6210			
				(19,34	D) (1	9,340)	(17,410)) (13,690)			
6.1 m (20 ft.)	10 360		10 360	8970		8860	7910		6210			
	(22,830) (2	22,830)	(19,77)	D) (1	9,540)	(17,420)) (13,700)			
4.6 m (15 ft.)	11 620		11 620	9540		8630	7790		6110	5840		4580
	(25,600) (2	25,600)	(21,03	D) (1	9,010)	(17,170)) (13,460)	(12,880	T) (C	10,100)
3.1 m (10 ft.)				10 26		8280	7610	, ,	5940	5770	, ,	4520
, ,				(22,60	D) (1	8,250)	(16,780)) (13,090)	(12,720) (C	9,950)
1.5 m (5 ft.)				10 350		7920	7420	, ,	5760	5690		4430
- ()				(22,820		7,450)	(16,350)) (12,690)	(12,540		9,770)
Ground Line	14 380		11 580	10 050		7640	7270	, ,	5610	5630		4380
	(31,700		25,520)	(22,150		6,840)	(16,010)) (12,370)	(12,400		9,640)
–1.5 m (–5 ft.)	12 630		11 360	9450		7500	7070	1	5540	4490	<i>'</i> '	4380
	(27,830		25,040)	(20,83)		6,530)	(15,580	n (12,210)	(9,910		9,650)
–3.1 m (–10 ft.)	9380	, (.	9380	7160		7160	(10)000	<i>'</i> 1 (,,	(2)210	, ,	5,050,
5.1 m (1010.)	(20,670) (20,670)	(15,78)		5,780)						
.ift Capacity — 2156G							900-mm (36	in.) shoes:	bare pin			
	3.1 m (4.6 m			(20 ft.)	7.6 m			(30 ft.)	10.7 m	(35 ft.)
oad Point Height	Over Front	Over Side			Over Front				Over Front			
12.2 m (40 ft.)	15 740	15 740										
	(34,680)	(34,680)										
10.7 m (35 ft.)			9790	9790	8750	8750						
			(21,580)	(21,580)	(19,290)	(19,290)						
9.1 m (30 ft.)					7820	7820	7150	6340				
					(17,240)	(17,240)	(15,750)	(13,980)				
7.6 m (25 ft.)					7670	7670	6910	6600	6270	4890		
					(16,900)	(16,900)	(15,220)	(14,540)	(13,820)	(10,780)		
6.1 m (20 ft.)					7930	7930	7040	6610	6180	4930		
					(17,480)	(17,480)	(15,510)	(14,570)	(13,630)	(10,860)		
4.6 m (15 ft.)			9660	9660	8630	8630	7350	6520	6130	4760	4760	367
			(21,290)	(21,290)	(19,020)	(19,020)	(16,190)	(14,370)	(13,520)	(10,500)	(10,500)	(8,09
3.1 m (10 ft.)			11 450	11 450	9420	9130	7700	6360	6110	4740	4750	366
			(25,240)	(25,240)	(20,760)	(20,120)	(16,960)	(14,010)	(13,470)	(10,450)	(10,470)	(8,07
1.5 m (5 ft.)			13 190	13 190	10 090	8710	7900	6170	6020	4660	4710	362
			(29,080)	(29,080)	(22,240)	(19,200)	(17,420)	(13,590)	(13,270)	(10,270)	(10,370)	(7,97
Ground Line			13 950	12 810	10 200	8360	7800	6000	5900	4540	4170	358
			(30,740)	(28,230)	(22,490)	(18,430)	(17,190)	(13,220)	(13,000)	(10,010)	(9,180)	(7,89
–1.5 m (–5 ft.)	6330	6330	13 230	12 410	9640	8140	7510	5860	5330	4470	,	
	(13,960)	(13,960)	(29,160)	(27,350)	(21,250)	(17,930)	(16,560)	(12,920)	(11,750)	(9,850)		
–3.1 m (–10 ft.)	8770	8770	10 930	10 930	8210	8090	6570	5830	3650	3650		
/	(19,320)	(19,320)	(24,100)	(24,100)	(18,100)	(17,820)	(14,490)	(12,850)	(8,050)	(8,050)		
ift Capacity — 2156G												
	3.1 m (4.6 m			(20 ft.)	7.6 m		9.1 m	(30 ft.)	10.7 m	(35 ft.)
oad Point Height	Over Front			. ,		. ,	Over Front	. ,				• •

$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	Load Point Height	Over Front	Over Side										
10.7 m (35 ft.) 9790 (21,580) 9790 (21,580) 8750 (19,290) 7840 (17,290) 7150 5580 (12,300) 9.1 m (30 ft.) 76 m (25 ft.) 76 m (25 ft.) 76 m (25 ft.) 7670 6910 5840 5570 4290 6.1 m (20 ft.) 76 m (25 ft.) 7820 7730 7670 6910 5840 5570 4290 6.1 m (20 ft.) 7820 7730 7730 7740 5850 5600 4320 6.1 m (20 ft.) 7820 7730 7930 7930 7930 7930 5760 5440 4160 4180 3170 6.1 m (20 ft.) 11 450 11 450 9330 8120 7290 5600 5420 4150 4170 3150 3.1 m (10 ft.) 11 450 11 450 9330 8120 7290 5600 5420 4150 4170 3150 1.5 m (5 ft.) (25,240) (26,180) (22,120) (16,970) (15,630) (11,950) (9,170) (9,220) (6,850) 6 Ground Line 10 540 10 540 9790 7350 6910 <td>12.2 m (40 ft.)</td> <td>15 740</td> <td>15 740</td> <td></td>	12.2 m (40 ft.)	15 740	15 740										
9.1 m (30 ft.) (21,580) (21,580) (19,290) (17,290) 7820 7150 5580 5570 4290 4290 9450 5570 4290 9450 5610 4290 9450 9450 5610 4290 9450		(34,680)	(34,680)										
9.1 m (30 ft.) 7820 7820 7150 5580 7.6 m (25 ft.) (17,240) (17,240) (15,750) (12,300) 7.6 m (25 ft.) (17,240) (16,900) (15,220) (12,870) (12,270) (9,450) 6.1 m (20 ft.) (15,10) (12,100) (12,270) (9,450) (12,100) (12,350) (9,530) 4.6 m (15 ft.) 9660 9660 8630 8440 7350 5760 5440 4160 4180 3170 3.1 m (10 ft.) (12,120) (21,290) (21,290) (19,020) (18,600) (16,900) (11,980) (9,170) (9,220) (6,980) 3.1 m (10 ft.) (16,510) (12,360) (9,150) (9,180) (6,950) (11,980) (9,170) (9,180) (6,950) 1.5 m (5 ft.) (10 ft.) 11 450 11 880 10 040 7700 7090 5410 5320 4050 4170 3150 1.5 m (5 ft.) (25,240) (26,580) (22,120) (16,970) (15,510) (11,920) (11,725) (8,930) (9,080) (6,850) <td>10.7 m (35 ft.)</td> <td></td> <td></td> <td>9790</td> <td>9790</td> <td>8750</td> <td>7840</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	10.7 m (35 ft.)			9790	9790	8750	7840						
7.6 m (25 ft.) (17,240) (17,240) (15,750) (12,300) 7.6 m (25 ft.) (16,900) (16,900) (15,220) (12,870) (12,270) (9,450) 6.1 m (20 ft.) (17,480) (17,480) (15,100) (12,870) (12,230) (12,230) (12,230) 4.6 m (15 ft.) 9660 9660 8630 8440 7350 5760 5440 4160 4180 3170 3.1 m (10 ft.) (17,290) (21,290) (19,020) (18,600) (16,970) (12,690) (11,980) (9,170) (9,220) (6,980) 3.1 m (10 ft.) (11 450 11 450 9330 8120 7290 5600 5420 4150 4170 3150 1.5 m (5 ft.) (12,960) (11,910) (12,920) (11,920) (11,920) (11,725) (9,800) (6,980) 1.5 m (5 ft.) (13 90) 11 880 10 040 7700 7090 5410 5320 4050 4120 3110 1.5 m (5 ft.) (13 90) (18,80) (22,120) (16,970) (15,630) (11,920) (11,725)				(21,580)	(21,580)	(19,290)	(17,290)						
7.6 m (25 ft.) 7670 7670 7670 6910 5840 5570 4290 6.1 m (20 ft.) (16,900) (16,900) (16,900) (15,220) (12,870) (12,270) (9,450) 6.1 m (20 ft.) (17,480) (17,480) (17,480) (15,510) (12,900) (12,350) (9,530) 4.6 m (15 ft.) 9660 9660 8630 8440 7350 5760 5440 4160 4180 3170 3.1 m (10 ft.) (10 ft.) (11,450 11 450 9330 8120 7290 5600 5420 4150 4170 3150 (25,240) (25,240) (20,560) (17,890) (16,070) (12,340) (11,950) (9,150) (9,180) (6,950) 1.5 m (5 ft.) 13 190 11 880 10 040 7700 7100 5200 3900 90800 (6,850) 6.70 und Line 10 540 10 540 9700 7350 6910 5240 5200 3940 4090 3080 -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 </td <td>9.1 m (30 ft.)</td> <td></td> <td></td> <td></td> <td></td> <td>7820</td> <td>7820</td> <td>7150</td> <td>5580</td> <td></td> <td></td> <td></td> <td></td>	9.1 m (30 ft.)					7820	7820	7150	5580				
1 1						(17,240)	(17,240)	(15,750)	(12,300)				
6.1 m (20 ft.) 7930 7930 7930 7040 5850 5600 4320 4.6 m (15 ft.) 9660 9660 8630 8440 7350 5760 5440 4160 4180 3170 4.6 m (15 ft.) (21,290) (21,290) (21,290) (19,020) (18,600) (16,190) (12,690) (11,980) (9,170) (9,220) (6,980) 3.1 m (10 ft.) (25,240) (25,240) (20,560) (17,890) (16,070) (12,340) (11,950) (9,150) (9,180) (6,950) 1.5 m (5 ft.) (29,080) (26,180) (22,120) (16,970) (11,920) (11,725) (8,930) (9,080) (6,850) Ground Line (10 540 10 540 9790 7350 6910 5240 5400 4100 3180 -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 7060 6770 5110 5140 3880 (6,790) -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 7060 6770 5110 5140 <	7.6 m (25 ft.)					7670	7670	6910	5840	5570	4290		
4.6 m (15 ft.) 9660 9660 8630 8440 7350 5760 5440 4160 4180 3170 4.6 m (15 ft.) (21,290) (21,290) (21,290) (19,020) (18,600) (16,190) (12,300) (9,730) (9,230) (6,980) 3.1 m (10 ft.) 11 450 11 450 9330 8120 7290 5600 5420 4150 4170 3150 1.5 m (5 ft.) 13 190 11 450 9330 8120 7290 5600 5420 4150 4170 3150 1.5 m (5 ft.) 13 190 11 880 10 040 7700 7090 5410 5320 4050 4120 3110 6 Ground Line 10 540 10 540 9790 7350 6910 5240 5200 3940 4090 3080 -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 7060 6770 5110 5140 4850 (6,790) -1.5 m (-5 ft.) 6330 13 270 10 920 9480 7060 6770 5110 5140 <						(16,900)	(16,900)	(15,220)	(12,870)	(12,270)	(9,450)		
4.6 m (15 ft.) 9660 9660 8630 8440 7350 5760 5440 4160 4180 3170 3.1 m (10 ft.) (21,290) (21,290) (21,290) (19,020) (18,600) (16,190) (12,690) (11,980) (9,170) (9,220) (6,980) 3.1 m (10 ft.) 11 450 11 450 9330 8120 7290 5600 5420 4150 4170 3150 1.5 m (5 ft.) (25,240) (22,540) (20,560) (17,890) (16,070) (12,340) (11,950) (9,150) (9,180) (6,950) 1.5 m (5 ft.) 13 190 11 880 10 040 7700 7090 5410 5320 4050 4120 3110 Ground Line (29,080) (26,180) (22,120) (16,970) (15,630) (11,920) (11,725) (8,930) (9,080) (6,850) Ground Line (23,230) (21,270) (16,190) (15,230) (11,460) (8,680) (9,020) (6,790) -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 7060	6.1 m (20 ft.)					7930	7930	7040	5850	5600	4320		
1.5 m (-5 ft.) 6330 (13,960) 6330 (13,960) 12,290 (14,90) (21,290) (14,50) (21,290) (14,50) (21,290) (14,50) (21,290) (14,50) (21,290) (14,50) (21,290) (15,570) (11,980) (12,340) (11,980) (11,950) (9,170) (410) (9,220) (410) (4170) 3150 1.5 m (5 ft.) 13 190 11 880 10 040 7700 7090 5410 5320 4050 4120 3110 Cround Line 10 540 (26,180) (22,120) (16,970) (15,630) (11,920) (11,725) (8,930) (9,080) (6,880) -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 7060 6770 5110 5140 3880 (6,790) (11,330) (8,550) (11,920) (11,330) (8,550) (11,920) (11,330) (8,550) (11,920) (11,330) (8,550) (11,920) (11,330) (8,550) (11,920) (11,330) (8,550) (11,920) (11,330) (8,550) (11,920) (11,330) (8,550) (11,920) (11,330) (8,550) (11,91) (11,920) (11,330) (8,550) (11,920)						(17,480)	(17,480)	(15,510)	(12,900)	(12,350)	(9,530)		
3.1 m (10 ft.) 11 450 11 450 9330 8120 7290 5600 5420 4150 4170 3150 1.5 m (5 ft.) (25,240) (25,240) (20,560) (17,890) (16,070) (12,340) (11,950) (9,150) (9,180) (6,950) 1.5 m (5 ft.) 13 190 11 880 10 040 7700 7090 5410 5320 4050 4120 3110 Ground Line 10 540 10 540 9790 7350 6910 5240 5200 3940 4090 3080 -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 7060 6770 5110 5140 3880 1.5 m (-10 ft.) 8770 10 930 10 710 8210 7070 6570 5070 3650 3650	4.6 m (15 ft.)			9660	9660	8630	8440	7350	5760	5440	4160	4180	3170
1.5 m (5 ft.) 6330 6330 13 270 10 920 9480 7060 7070 5110 5110 9,150 9,180 9,6910 3110 -1.5 m (-10 ft.) 13 190 11 880 10 040 7700 7090 5410 5320 4050 4120 3110 Cround Line 10 540 22,120 (16,970) (15,630) (11,920) (11,725) (8,930) 9,080) (6,850) -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 7060 6770 5110 5140 3880				(21,290)	(21,290)	(19,020)	(18,600)	(16,190)	(12,690)	(11,980)	(9,170)	(9,220)	(6,980)
1.5 m (5 ft.) 13 190 11 880 10 040 7700 7090 5410 5320 4050 4120 3110 (29,080) (26,180) (22,120) (16,970) (15,630) (11,920) (11,725) (8,930) (9,080) (6,850) Ground Line 10 540 10 540 9790 7350 6910 5240 5200 3940 4090 3080 (23,230) (23,230) (21,570) (16,190) (15,230) (11,550) (11,460) (8,680) (9,020) (6,790) -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 7060 6770 5110 5140 3880 -3.1 m (-10 ft.) 8770 8770 10 930 10 710 8210 7070 6570 5070 3650 3650	3.1 m (10 ft.)			11 450	11 450	9330	8120	7290	5600	5420	4150	4170	3150
Image: Constraint of the constrated of the constraint of the constraint of the constraint of the				(25,240)	(25,240)	(20,560)	(17,890)	(16,070)	(12,340)	(11,950)	(9,150)	(9,180)	(6,950)
Ground Line 10 540 10 540 9790 7350 6910 5240 5200 3940 4090 3080 (23,230) (23,230) (21,570) (16,190) (15,230) (11,550) (11,460) (8,680) (9,020) (6,790) -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 7060 6770 5110 5140 3880 -3.1 m (-10 ft.) 8770 8770 10 930 10 710 8210 7070 6570 5070 3650 3650	1.5 m (5 ft.)			13 190	11 880	10 040	7700	7090	5410	5320	4050	4120	3110
(23,230) (23,230) (21,570) (16,190) (15,230) (11,460) (8,680) (9,020) (6,790) -1.5 m (-5 ft.) 6330 6330 13 270 10 920 9480 7060 6770 5110 5140 3880 -1.5 m (-10 ft.) (13,960) (13,960) (29,240) (24,070) (20,900) (15,570) (11,930) (11,330) (8,550) -3.1 m (-10 ft.) 8770 8770 10 930 10 710 8210 7070 6570 5070 3650 3650				(29,080)	(26,180)	(22,120)	(16,970)	(15,630)	(11,920)	(11,725)	(8,930)	(9,080)	(6,850)
-1.5 m (-5 ft.) 6330 (13,960) (13,960) (29,240) 10 920 (24,070) (20,900) (15,570) (14,930) (11,270) (11,330) (8,550) 5110 (11,330) (8,550) (11,310) (8,550) -3.1 m (-10 ft.) 8770 8770 10 930 10 710 8210 7070 6570 5070 3650 3650 3650	Ground Line			10 540	10 540	9790	7350	6910	5240	5200	3940	4090	3080
(13,960) (13,960) (29,240) (24,070) (20,900) (15,570) (14,930) (11,270) (11,330) (8,550) -3.1 m (-10 ft.) 8770 8770 10 930 10 710 8210 7070 6570 5070 3650 3650				(23,230)	(23,230)	(21,570)	(16,190)	(15,230)	(11,550)	(11,460)	(8,680)	(9,020)	(6,790)
-3.1 m (-10 ft.) 8770 8770 10 930 10 710 8210 7070 6570 5070 3650 3650	–1.5 m (–5 ft.)	6330	6330	13 270	10 920	9480	7060	6770	5110	5140	3880		
		(13,960)	(13,960)	(29,240)	(24,070)	(20,900)	(15,570)	(14,930)	(11,270)	(11,330)	(8,550)		
(19,320) (19,320) (24,100) (23,610) (18,100) (15,590) (14,490) (11,180) (8,050) (8,050)	–3.1 m (–10 ft.)	8770	8770	10 930	10710	8210	7070	6570	5070	3650	3650		
		(19,320)	(19,320)	(24,100)	(23,610)	(18,100)	(15,590)	(14,490)	(11,180)	(8,050)	(8,050)		

Engine	2654G Road Builder / Processor	
	U.S., U.S. Territories	Rest of World (ROW)
Manufacturer and Model	John Deere PowerTech™ PVS 6.8 L	John Deere PowerTech™ Plus 6.8 L
Non-Road Emission Standards	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA
Net Rated Power (ISO 9249)	145 kW (194 hp) at 2,100 rpm	145 kW (194 hp) at 2,100 rpm
Cylinders	6	6
Engine Displacement	6.8 L (415 cu. in.)	6.8 L (415 cu. in.)
Off-Level Capacity	70% (35 deg.)	70% (35 deg.)
Aspiration	Turbocharged, air-to-air charge-air cooler	Turbocharged, air-to-air charge-air cooler
Oil Filter, Remote Mounted	Full-flow spin-on filter	Full-flow spin-on filter
Cooling		
Fan Drive	Cool-on-demand hydraulic-driven, suction-type fan	remote-mounted drive w/ optional reversing fan
Powertrain		, i i i i i i i i i i i i i i i i i i i
2-speed propel with automatic shift		
Maximum Travel Speed		
Low	2.9 km/h (1.8 mph)	
High	4.7 km/h (2.9 mph)	
Drawbar Pull	25 435 kgf (56,075 lbf)	
Hydraulics		
Open center, pilot operated		
Main Pumps	2 variable-displacement pumps	
Maximum Rated Flow x 2	248 L/m (65.5 gpm)	
System Operating Pressure		
Implement Circuits	34 300 kPa (4,975 psi)	
Power Boost	38 000 kPa (5,511 psi)	
Controls	Pilot levers; short-stroke, low-effort hydraulic pilot	with shutoff lever
Electrical		
	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA
System Voltage	24 volt	24 volt
Alternator Rating	150 amp	130 amp
Lights		
Work	5 halogen: 3 cab front and 2 right-hand front log de	eflector standard / 14 LEDs optional
Access (optional)	1 LED (rear right cab)	1 LED (rear right cab)
Service	5 LEDs (compartment and engine hood)	5 LEDs (compartment and engine hood)
		(
Undercarriage		
Undercarriage	2.62-m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC
-	2.62-m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC
Undercarriage Rollers (per side) Carrier	2.62-m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC 2
Rollers (per side) Carrier	2	2
Rollers (per side)		

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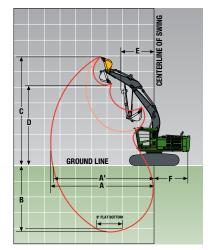
Ground Pressure	2654G Road Builder		2654G Processor	
Undercarriage	2.62-m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC	2.62-m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC
700-mm (28 in.) Double-Grouser Shoes	61.5 kPa (8.92 psi)	56.2 kPa (8.15 psi)	63.5 kPa (9.20 psi)	58.0 kPa (8.41 psi)
Swing Mechanism	2654G Road Builder / Proce	ssor		
Swing Speed	10.6 rpm			
Swing Torque	107 869 Nm (79,560 lbft.)			
Operator's Station				
Operator Height from Ground (eye level)				
Side-Entry Forestry Cab	3085 mm (10 ft. 2 in.)			
Rear-Entry Log Loader Cab	4432 mm (14 ft. 6 in.)			
Serviceability				
Refill Capacities				
Fuel Tank	800.0 L (211 gal.)			
Cooling System	23.0 L (6.0 gal.)			
Diesel Exhaust Fluid (DEF) Tank (FT4)	42.4 L (11.2 gal.)			
Engine Crankcase (including filter)	20.0 L (20.6 qt.)			
Hydraulic Tank Oil	136.0 L (36.0 gal.)			
Operating Weights	2654G Road Builder		2654G Processor	
With full fuel tank, 79-kg (175 lb.) operat	tor, side-entry forestry cab, 45	51-kg (10,030 lb.) counterweig	ht, 700-mm (28 in.) double-grou	ser shoes, FT4 engine, and
2.62-m (8 ft. 7 in.) undercarriage; no atta	achment included			

	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA		
SAE Operating Weight	33 272 kg (73,353 lb.)	33 046 kg (72,853 lb.)	34 317 kg (75,656 lb.)	34 090 kg (75,156 lb.)		
Optional Components (add weight)						
Rear-Entry Cab	671 kg (1,480 lb.)		671 kg (1,480 lb.)			
Cab Forward	739 kg (1,630 lb.)	739 kg (1,630 lb.)			
2.79-m (9 ft. 2 in.) LC Undercarriage	790 kg (1,741 lb.)	790 kg (1,741 lb.)			
Operating Dimensions						

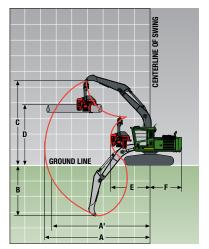
With 700-mm (28 in.) shoes, 4551-kg (10,030 lb.) counterweight, full fuel tank, 79-kg (175 lb.) operator, and standard equipment

		2.95-m (9 ft. 8 in.) Arm; 996-kg (2,195 lb.),	
		1.06-m³ (1.38 cu. yd.), 1065-mm (42 in.) Bucket	3.40-m (11 ft. 2 in.) Processor Arm
Α	Maximum Reach	10.16 m (33 ft. 4 in.)	8.94 m (29 ft. 4 in.)
A	Maximum Reach at Ground Level	9.91 m (32 ft. 6 in.)	8.64 m (28 ft. 4 in.)
В	Maximum Working Depth	6.25 m (20 ft. 6 in.)	4.85 m (15 ft. 11 in.)
С	Maximum Working Height	10.64 m (34 ft. 11 in.)	9.88 m (32 ft. 5 in.)
D	Maximum Log-Level Height	7.95 m (26 ft. 1 in.)	7.47 m (24 ft. 6 in.)
Ε	Minimum Swing Radius	3.23 m (10 ft. 7 in.)	2.82 m (9 ft. 3 in.)
F	Tail Swing Radius	3.15 m (10 ft. 4 in.)	3.15 m (10 ft. 4 in.)

2654G Road Builder



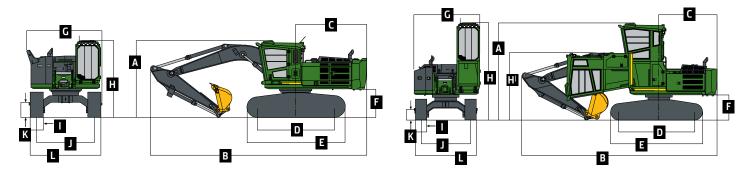
2654G Processor



Machine Dimensions	2654G Road Builder		2654G Processor	
Undercarriage	2.62-m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC	2.62-m (8 ft. 7 in.)	2.79-m (9 ft. 2 in.) LC
A Height (side-entry cab)	3.78 m (12 ft. 5 in.)	3.84 m (12 ft. 7 in.)	3.96 m (13 ft. 0 in.)	3.96 m (13 ft. 0 in.)
B Overall Length	10.16 m (33 ft. 4 in.)	10.16 m (33 ft. 4 in.)	10.21 m (33 ft. 6 in.)	10.21 m (33 ft. 6 in.)
C Rear-End Length / Swing Radius	3.15 m (10 ft. 4 in.)	3.15 m (10 ft. 4 in.)	3.15 m (10 ft. 4 in.)	3.15 m (10 ft. 4 in.)
D Distance Between Idler / Sprocket	3.73 m (12 ft. 3 in.)	4.06 m (13 ft. 4 in.)	3.73 m (12 ft. 3 in.)	4.06 m (13 ft. 4 in.)
Centerline				
E Undercarriage Length	4.70 m (15 ft. 5 in.)	5.03 m (16 ft. 6 in.)	4.70 m (15 ft. 5 in.)	5.03 m (16 ft. 6 in.)
F Counterweight Clearance	1.40 m (4 ft. 7 in.)	1.45 m (4 ft. 9 in.)	1.40 m (4 ft. 7 in.)	1.45 m (4 ft. 9 in.)
G Upperstructure Width	3.38 m (11 ft. 1 in.)	3.38 m (11 ft. 1 in.)	3.38 m (11 ft. 1 in.)	3.38 m (11 ft. 1 in.)
H Cab Height (side-entry cab)	3.78 m (12 ft. 5 in.)	3.84 m (12 ft. 7 in.)	3.78 m (12 ft. 5 in.)	3.84 m (12 ft. 7 in.)
H ¹ Tilted Cab Height (rear-entry cab)	3.71 m (12 ft. 2 in.)	3.76 m (12 ft. 4 in.)	3.71 m (12 ft. 2 in.)	3.76 m (12 ft. 4 in.)
I Track Width with 700-mm (28 in.)	0.71 m (28 in.)	0.71 m (28 in.)	0.71 m (28 in.)	0.71 m (28 in.)
Double-Grouser Shoes				
J Center of Sprocket to Center of	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)	2.62 m (8 ft. 7 in.)	2.79 m (9 ft. 2 in.)
Sprocket				
K Ground Clearance	0.71 m (28 in.)	0.76 m (30 in.)	0.71 m (28 in.)	0.76 m (30 in.)
L Undercarriage Width with 700-mm	3.33 m (10 ft. 11 in.)	3.53 m (11 ft. 6 in.)	3.33 m (10 ft. 11 in.)	3.53 m (11 ft. 6 in.)
(28 in.) Double-Grouser Shoes				

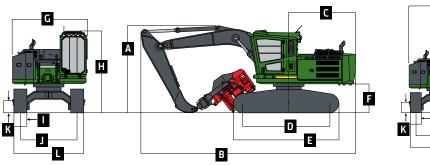
2654G Road Builder – Low Cab

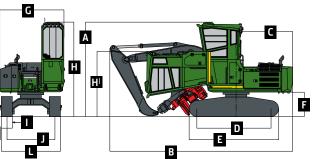
2654G Road Builder – High Cab



2654G Processor – Low Cab

2654G Processor – High Cab





Attachment weight is not included when calculating the lift capacities.

Boldface type indicates hydraulic-limited capacities with power boost; lightface type indicates stability-limited capacities, in kg (lb.). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine.

Lift Capacity — 2654 61	Road Builder with 2							
	3.1 m (. ,	4.6 m		6.1 m (7.6 m (25 ft.)	
Load Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side
7.6 m (25 ft.)					5480	5480		
					(12,070)	(12,070)		
6.1 m (20 ft.)					5720	5720	5490	5490
					(12,610)	(12,610)	(12,090)	(12,090)
4.6 m (15 ft.)	11 490	11 490	7860	7860	6430	6430	5720	5720
	(25,320)	(25,320)	(17,320)	(17,320)	(14,160)	(14,160)	(12,610)	(12,610
3.1 m (10 ft.)			9820	9820	7330	7330	6140	6140
			(21,640)	(21,640)	(16,170)	(16,170)	(13,540)	(13,540)
1.5 m (5 ft.)			11 250	11 250	8130	8130	6550	6250
			(24,790)	(24,790)	(17,920)	(17,920)	(14,430)	(13,770
Ground Line	17 240	17 240	11 710	11 710	8550	8290	6750	6130
	(37,990)	(37,990)	(25,810)	(25,810)	(18,850)	(18,270)	(14,870)	(13,500
–1.5 m (–5 ft.)	16 060	16 060	11 340	11 340	8450	8230	6520	6110
	(35,390)	(35,390)	(25,000)	(25,000)	(18,620)	(18,140)	(14,360)	(13,480
–3.1 m (–10 ft.)	13 930	13 930	10 150	10 150	7580	7580		
	(30,690)	(30,690)	(22,360)	(22,360)	(16,700)	(16,700)		
Lift Capacity — 2654G I								
	3.1 m (. ,	4.6 m	. ,	6.1 m (7.6 m (
Load Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Sid
7.6 m (25 ft.)					5090	5090		
					(11,230)	(11,230)		
6.1 m (20 ft.)								
			5710	5710	5410	5410	5250	5250
			(12,590)	(12,590)	(11,920)	(11,920)	(11,570)	(11,570
4.6 m (15 ft.)	9960	9960	(12,590) 7330	(12,590) 7330	(11,920) 6170	(11,920) 6170	(11,570) 5570	(11,570 5570
	(21,960)	(21,960)	(12,590) 7330 (16,150)	(12,590) 7330 (16,150)	(11,920) 6170 (13,610)	(11,920) 6170 (13,610)	(11,570) 5570 (12,280)	(11,570 5570 (12,280
4.6 m (15 ft.) 3.1 m (10 ft.)	(21,960) 15 830	(21,960) 15 830	(12,590) 7330 (16,150) 9430	(12,590) 7330 (16,150) 9430	(11,920) 6170 (13,610) 7170	(11,920) 6170 (13,610) 7170	(11,570) 5570 (12,280) 6070	(11,570 5570 (12,280 6070
3.1 m (10 ft.)	(21,960) 15 830 (34,880)	(21,960) 15 830 (34,880)	(12,590) 7330 (16,150) 9430 (20,780)	(12,590) 7330 (16,150) 9430 (20,780)	(11,920) 6170 (13,610) 7170 (15,810)	(11,920) 6170 (13,610) 7170 (15,810)	(11,570) 5570 (12,280) 6070 (13,370)	(11,570 5570 (12,280 6070 (13,370
	(21,960) 15 830 (34,880) 18 580	(21,960) 15 830 (34,880) 18 580	(12,590) 7330 (16,150) 9430 (20,780) 11 150	(12,590) 7330 (16,150) 9430 (20,780) 11 150	(11,920) 6170 (13,610) 7170 (15,810) 8100	(11,920) 6170 (13,610) 7170 (15,810) 8100	(11,570) 5570 (12,280) 6070 (13,370) 6560	(11,570 5570 (12,280 6070 (13,370 6270
3.1 m (10 ft.) 1.5 m (5 ft.)	(21,960) 15 830 (34,880) 18 580 (40,950)	(21,960) 15 830 (34,880) 18 580 (40,950)	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570)	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570)	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840)	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840)	(11,570) 5570 (12,280) 6070 (13,370) 6560 (14,450)	(11,570 5570 (12,280 6070 (13,370 6270 (13,820
3.1 m (10 ft.)	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840) 8670	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840) 8310	(11,570) 5570 (12,280) 6070 (13,370) 6560 (14,450) 6870	(11,570 5570 (12,280 6070 (13,370 6270 (13,820 6130
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580)	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580)	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300)	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300)	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840) 8670 (19,120)	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840) 8310 (18,320)	(11,570) 5570 (12,280) 6070 (13,370) 6560 (14,450) 6870 (15,140)	(11,570 5570 (12,280 6070 (13,370 6270 (13,820 6130 (13,510
3.1 m (10 ft.) 1.5 m (5 ft.)	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580) 17 370	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580) 17 370	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300) 11 840	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300) 11 840	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840) 8670 (19,120) 8750	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840) 8310 (18,320) 8210	(11,570) 5570 (12,280) 6070 (13,370) 6560 (14,450) 6870 (15,140) 6820	(11,570 5570 (12,280 6070 (13,370 6270 (13,820 6130 (13,510 6080
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line –1.5 m (–5 ft.)	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580) 17 370 (38,280)	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580) 17 370 (38,280)	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300) 11 840 (26,100)	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300) 11 840 (26,100)	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840) 8670 (19,120) 8750 (19,280)	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840) 8310 (18,320) 8210 (18,090)	(11,570) 5570 (12,280) 6070 (13,370) 6560 (14,450) 6870 (15,140)	(11,570 5570 (12,280 6070 (13,370 6270 (13,820 6130 (13,510 6080
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580) 17 370	(21,960) 15 830 (34,880) 18 580 (40,950) 18 410 (40,580) 17 370	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300) 11 840	(12,590) 7330 (16,150) 9430 (20,780) 11 150 (24,570) 11 930 (26,300) 11 840	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840) 8670 (19,120) 8750	(11,920) 6170 (13,610) 7170 (15,810) 8100 (17,840) 8310 (18,320) 8210	(11,570) 5570 (12,280) 6070 (13,370) 6560 (14,450) 6870 (15,140) 6820	(11,570 5570 (12,280 6070 (13,370 6270 (13,820 6130 (13,510)

2654G

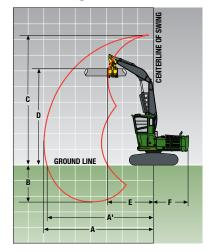
Engine	2656G Valve-in-Head (VIH) Log Loader / Live-Heel	Log Loader
	U.S., U.S. Territories	Rest of World (ROW)
Nanufacturer and Model	John Deere PowerTech™ PVS 6.8 L	John Deere PowerTech™ Plus 6.8 L
Non-Road Emission Standards	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA
Net Rated Power (ISO 9249)	145 kW (194 hp) at 2,100 rpm	145 kW (194 hp) at 2,100 rpm
Cylinders	6	6
Engine Displacement	6.8 L (415 cu. in.)	6.8 L (415 cu. in.)
Off-Level Capacity	70% (35 deg.)	70% (35 deg.)
Aspiration	Turbocharged, air-to-air charge-air cooler	Turbocharged, air-to-air charge-air cooler
Dil Filter, Remote Mounted	Full-flow spin-on filter	Full-flow spin-on filter
Cooling		
an Drive	Cool-on-demand hydraulic-driven, suction-type fan	remote-mounted drive w/ optional reversing fan
Powertrain		
2-speed propel with automatic shift		
Maximum Travel Speed		
Low	2.9 km/h (1.8 mph)	
High	4.7 km/h (2.9 mph)	
Drawbar Pull	25 435 kgf (56,075 lbf)	
Hydraulics		
Open center, pilot operated		
Vain Pumps	2 variable-displacement pumps	
Maximum Rated Flow x 2	248 L/m (65.5 gpm)	
System Operating Pressure		
Implement Circuits	34 300 kPa (4,975 psi)	
Power Boost	38 000 kPa (5,511 psi)	
Controls	Pilot levers; short-stroke, low-effort hydraulic pilot	with shutoff lever
Electrical		
	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA
System Voltage	24 volt	24 volt
Alternator Rating	150 amp	130 amp
_ights		
Work	5 halogen: 3 cab front and 2 right-hand front log de	flector standard / 14 LEDs optional
Access (optional)	1 LED (rear right cab)	1 LED (rear right cab)
Service	5 LEDs (compartment and engine hood)	5 LEDs (compartment and engine hood)
Jndercarriage		
	2.79-m (9 ft. 2 in.) LC	
Rollers (per side)		
Rollers (per side) Carrier	2	
4 7		
Carrier	2	



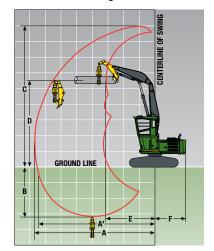
Ground Pressure	2656G VIH Log Loader		2656G Live-Heel Log Loader				
Undercarriage	2.79-m (9 ft. 2 in.) LC		2.79-m (9 ft. 2 in.) LC				
700-mm (28 in.) Double-Grouser Shoes	60.7 kPa (8.80 psi)						
Swing Mechanism	2656G VIH Log Loader / Live	-Heel Log Loader					
Swing Speed	10.6 rpm						
Swing Torque	107 869 Nm (79,560 lbft.)						
Operator's Station							
Operator Height from Ground (eye level)							
Side-Entry Forestry Cab	3085 mm (10 ft. 2 in.)						
Rear-Entry Log Loader Cab	4432 mm (14 ft. 6 in.)						
Serviceability							
Refill Capacities							
Fuel Tank	800.0 L (211 gal.)						
Cooling System	23.0 L (6.0 gal.)						
Diesel Exhaust Fluid (DEF) Tank (FT4)	42.4 L (11.2 gal.)						
Engine Crankcase (including filter)	20.0 L (20.6 qt.)						
Hydraulic Tank Oil	136.0 L (36.0 gal.)						
Operating Weights	2656G VIH Log Loader		2656G Live-Heel Log Loader				
With full fuel tank, 79-kg (175 lb.) oper	ator, rear-entry forestry cab, 510	0-kg (11,240 lb.) counterweig	ght, 700-mm (28 in.) double-grou	ser shoes, FT4 engine, an			
2.79-m (9 ft. 2 in.) LC undercarriage; no	attachment included						
	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA	EPA Final Tier 4/EU Stage IV	EPA Tier 3/EU Stage IIIA			
SAE Operating Weight	35 925 kg (79,200 lb.)	35 698 kg (78,700 lb.)	36 252 kg (79,922 lb.)	36 025 kg (79,422 lb.)			
Optional Components (add weight)							
Side-Entry Cab	–671 kg	(1,480 lb.)	–671 kg (1,480 lb.)			
Rear-Entry Cab Forward	68 kg ((150 lb.)	68 kg (150 lb.)				
Operating Dimensions							
With 700-mm (28 in.) shoes, 5100-kg (1	l 1,240 lb.) counterweight, full fu	el tank, 79-kg (175 lb.) opera	tor, and standard equipment				
	4.39-m (14 ft. 5 in.) VIH Log I	Loader Arm	4.10-m (13 ft. 5 in.) Live-Hee	l Log Loader Arm			
A Maximum Reach	10.67 m (35 ft. 0 in.)		11.71 m (38 ft. 5 in.)				
A ^I Maximum Reach at Ground Level	10.44 m (34 ft. 3 in.)		11.48 m (37 ft. 8 in.)	11.48 m (37 ft. 8 in.)			
B Maximum Working Depth	3.63 m (11 ft. 11 in.)		4.78 m (15 ft. 8 in.)				
C Maximum Working Height	12.78 m (41 ft. 11 in.)		13.79 m (45 ft. 3 in.)				
D Maximum Log-Level Height	9.98 m (32 ft. 9 in.)*		9.64 m (31 ft. 8 in.) ⁺				
E Minimum Swing Radius	4.47 m (14 ft. 8 in.)		4.57 m (15 ft. 0 in.)				
F Tail Swing Radius	3.15 m (10 ft. 4 in.)		3.15 m (10 ft. 4 in.)				
*Attachment dependent.							

*Attachment dependent. [†]Log resting on heel rack front plate.

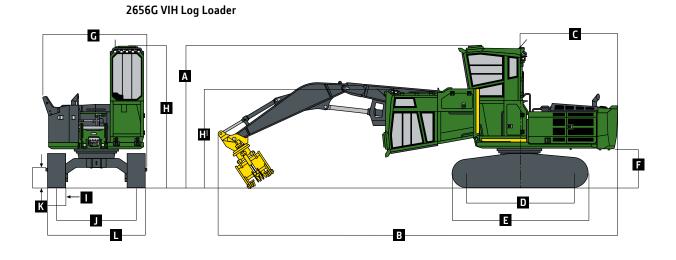
2656G VIH Log Loader

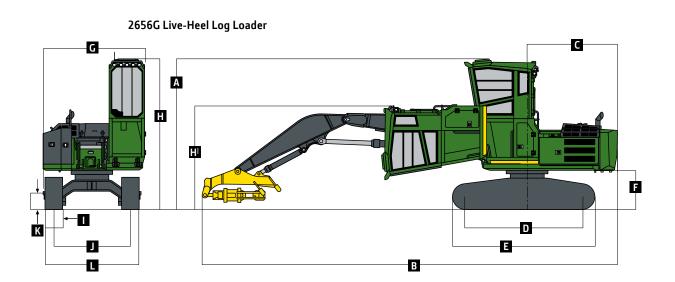


2656G Live-Heel Log Loader



Machine Dimensions	2656G VIH Log Loader	2656G Live-Heel Log Loader
A Height (rear-entry cab)	3.76 m (12 ft. 4 in.)	3.76 m (12 ft. 4 in.)
B Overall Length	14.25 m (46 ft. 9 in.)	14.15 m (46 ft. 5 in.)
C Rear-End Length / Swing Radius	3.15 m (10 ft. 4 in.)	3.15 m (10 ft. 4 in.)
D Distance Between Idler / Sprocket Centerline	4.06 m (13 ft. 4 in.)	4.06 m (13 ft. 4 in.)
E Undercarriage Length	5.03 m (16 ft. 6 in.)	5.03 m (16 ft. 6 in.)
F Counterweight Clearance	1.45 m (4 ft. 9 in.)	1.45 m (4 ft. 9 in.)
G Upperstructure Width	3.38 m (11 ft. 1 in.)	3.38 m (11 ft. 1 in.)
H Cab Height (rear-entry cab)	5.18 m (17 ft. 0 in.)	5.18 m (17 ft. 0 in.)
H ¹ Tilted Cab Height (rear-entry cab)	3.76 m (12 ft. 4 in.)	3.76 m (12 ft. 4 in.)
I Track Width with 700-mm (28 in.) Double-Grouser Shoes	0.71 m (28 in.)	0.71 m (28 in.)
 J Center of Sprocket to Center of Sprocket 	2.79 m (9 ft. 2 in.)	2.79 m (9 ft. 2 in.)
K Ground Clearance	0.76 m (30 in.)	0.76 m (30 in.)
L Undercarriage Width with 700-mm (28 in.) Double-Grouser Shoes	3.53 m (11 ft. 6 in.)	3.53 m (11 ft. 6 in.)





Attachment weight is not included when calculating the lift capacities.



Boldface type indicates hydraulic-limited capacities with power boost; lightface type indicates stability-limited capacities, in kg (lb.). Figures do not exceed 87 percent of hydraulic capacities or 75 percent of weight needed to tip machine.

	3.1 m	(10 ft.)	4.6 m	15 ft.)	6.1 m	20 ft.)	7.6 m	25 ft.)	9.1 m	(30 ft.)	10.7 m	(35 ft.)
oad Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Sid
12.2 m (40 ft.)	17 930 (39,530)	17 930 (39,530)										
10.7 m (35 ft.)			11 400 (25,130)	11 400 (25,130)	10 700 (22,190)	9810 (21,630)						
9.1 m (30 ft.)			10 570 (23,290)	10 570 (23,290)	9260 (20,420)	9260 (20,420)	8410 (18,530)	6960 (15,340)				
7.6 m (25 ft.)			10 570 (23,300)	10 570 (23,300)	9200 (20,270)	9200 (20,270)	8190 (18,050)	7080 (15,590)	7350 (16,200)	5090 (11,220)		
6.1 m (20 ft.)			11 370 (25,060)	(25,060) 11 370 (25,060)	9580 (21,120)	9580 (21,120)	8310 (18,320)	7000 (15,430)	7290	5170 (11,400)		
4.6 m (15 ft.)			(25,000)	(25,000)	10 280	9660	8600	6820	7330	5100		
3.1 m (10 ft.)					(22,660)	(21,300) 9190	(18,950) 8890	(15,030) 6580	(16,160) 7300	(11,250) 4990		
1.5 m (5 ft.)					(24,310) 11 430	(20,260) 8740	(19,590) 8960	(14,500) 6340	(16,090) 7170	(11,000) 4870		
Ground Line					(25,190) 11 120	(19,260) 8420	(19,750) 8590	(13,980) 6170	(15,800) 6620	(10,740) 4790		
–1.5 m (–5 ft.)			12 960	12 610	(24,510) 9900	(18,560) 8270	(18,940) 7560	(13,590) 6080	(14,580) 5370	(10,550) 4770		
–3.1 m (–10 ft.)			(28,570) 9630	(27,800) 9630	(21,810) 7600	(18,230) 7600	(16,660) 5550	(13,400) 5550	(11,830)	(10,510)		
ift Capacity — 26560	G Live-Heel Loo	ı Loader wi	(21,220) th 2.79-m (9	(21,220) ft. 2 in.) L	(16,750) .C undercari	(16,750) Tiage and 7	(12,230) 00-mm (28 i	(12,230) n.) shoes:	bare pin			
		(10 ft.)	4.6 m		6.1 m		7.6 m		9.1 m	(30 ft.)	10.7 m	(35 ft.)
oad Point Height	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Side	Over Front	Over Si
12.2 m (40 ft.)	14 890 (32,810)	14 890 (32,810)	11 780 (25,960)	11 780 (25,960)								
10.7 m (35 ft.)			9780 (21,560)	9780 (21,560)	8480 (18,680)	8480 (18,680)	7540 (16,610)	6610 (14,570)				
9.1 m (30 ft.)					8010 (17,660)	8010 (17,660)	7170 (15,810)	6350 (14,000)	6490 (14,310)	4750 (10,480)		
7.6 m (25 ft.)					8170 (18,000)	8170 (18,000)	7160 (15,770)	6530 (14,390)	6300 (13,890)	4480 (9,870)		
6.1 m (20 ft.)					8630 (19,020)	8630 (19,020)	7370 (16,250)	6550 (14,430)	6370 (14,040)	4580 (10,090)	5390 (11,870)	352 (7,76
					• • •			6390	6510	4550	5370	351
4.6 m (15 ft.)					9020	9020	7760			(10.020)		(7,74
4.6 m (15 ft.) 3.1 m (10 ft.)					(19,890) 9730	(19,890) 9150	(17,110) 8140	(14,090) 6170	(14,350) 6630	(10,020) 4510 (0.040)	(11,840) 5300 (11,680)	344
					(19,890) 9730 (21,440) 10 460	(19,890) 9150 (20,170) 8530	(17,110) 8140 (17,930) 8320	(14,090) 6170 (13,600) 5910	(14,350) 6630 (14,610) 6640	4510 (9,940) 4410	5300 (11,680) 5210	(7,59 336
3.1 m (10 ft.)					(19,890) 9730 (21,440) 10 460 (23,060) 10 710	(19,890) 9150 (20,170) 8530 (18,790) 8050	(17,110) 8140 (17,930) 8320 (18,340) 8200	(14,090) 6170 (13,600) 5910 (13,020) 5720	(14,350) 6630 (14,610) 6640 (14,630) 6500	4510 (9,940) 4410 (9,730) 4270	5300 (11,680) 5210 (11,490) 4780	(7,59 336 (7,40 328
3.1 m (10 ft.) 1.5 m (5 ft.)			13 670	11 860	(19,890) 9730 (21,440) 10 460 (23,060) 10 710 (23,600) 10 030	(19,890) 9150 (20,170) 8530 (18,790) 8050 (17,750) 7700	(17,110) 8140 (17,930) 8320 (18,340) 8200 (18,080) 7780	(14,090) 6170 (13,600) 5910 (13,020) 5720 (12,610) 5570	(14,350) 6630 (14,610) 6640 (14,630) 6500 (14,330) 6170	4510 (9,940) 4410 (9,730) 4270 (9,410) 4180	5300 (11,680) 5210 (11,490) 4780 (10,540) 3720	(7,59 336 (7,40 328 (7,24 327
3.1 m (10 ft.) 1.5 m (5 ft.) Ground Line	7490 (16,510)	7490 (16,510)	13 670 (30,120) 11 290 (24,880)	11 860 (26,150) 11 290 (24,880)	(19,890) 9730 (21,440) 10 460 (23,060) 10 710 (23,600)	(19,890) 9150 (20,170) 8530 (18,790) 8050 (17,750)	(17,110) 8140 (17,930) 8320 (18,340) 8200 (18,080)	(14,090) 6170 (13,600) 5910 (13,020) 5720 (12,610)	(14,350) 6630 (14,610) 6640 (14,630) 6500 (14,330)	4510 (9,940) 4410 (9,730) 4270 (9,410)	5300 (11,680) 5210 (11,490) 4780 (10,540)	344 (7,59 336 (7,40 328 (7,24 327 (7,21



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